

Industrial automation **Elincom Group** European Union: www.elinco.eu Russia: www.elinc.ru

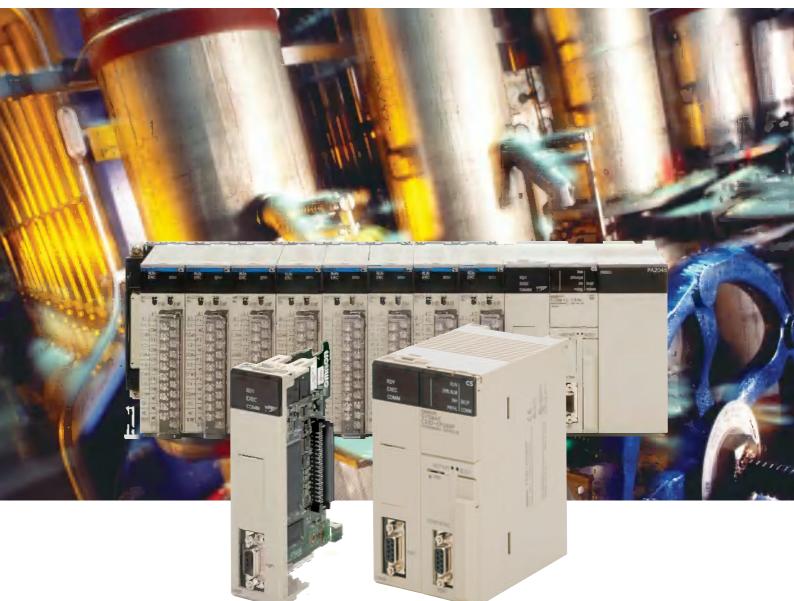
# OMRON

PLC-based Process Control



CS1W-LC Loop Control Boards/Units Ver. 3.5 CS1D-CPU P CS1D Process CPU Units (for Duplex-CPU Systems)

Fully Integrated Sequence and Process Control for the Ideal Control System for Every Application





## OMRON's PLC-based Process Control = Smart Proc General-purpose PLCs provide everything from simple loop control to advanced process control to

## A Breakthrough

The accelerating wave of globalization calls for rebuilding systems to cope with changes in demand. And now OMRON has taken its wealth of technical know-how in

factory automation and process control technology to create a PLC-based process control system.

Downsizing

 DCS functionality in a PLC
 Analog Units with signal conversion functions
 A scaleable system configuration

• Function block programming

 Sequence programming using either step ladders or sequence tables
 A direct link to HMI products

## SMARTPROCESS CONTROL

## Easy Engineering

 Duplex operation supported
 Complete maintenance functions

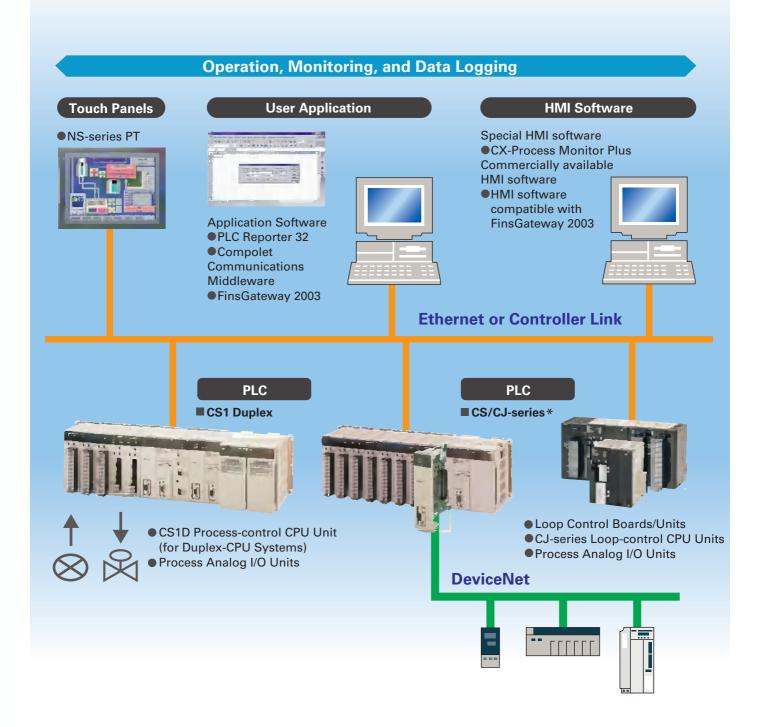
## High Reliability

## ess Control

## meet customer needs.

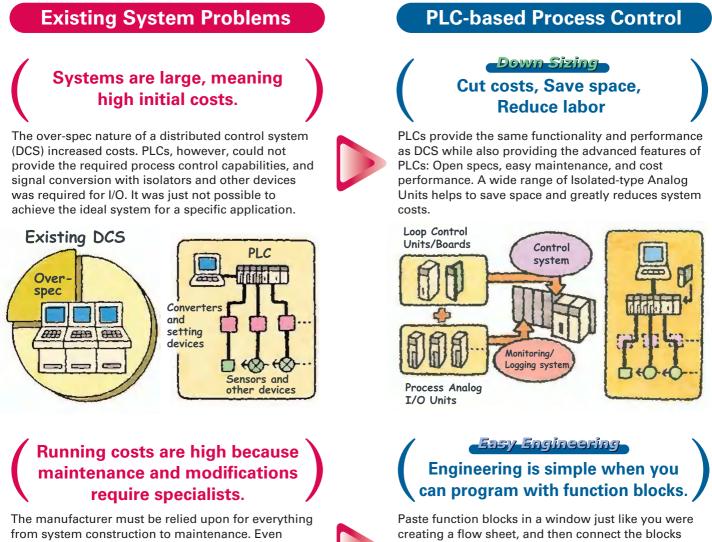
## The open nature of the PLCs is joined by integrating hardware, software, and networking to meet your needs.

Increasing amounts of information, standardization, and open standards form the basis for achieving hardware and networking capabilities for process control. A wide range of software that can be easily used by design, development, and maintenance personnel makes operating and maintaining the system far easier.

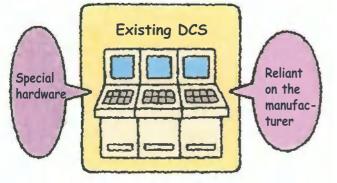


# Going Beyond the Traditional Limits of PLCs with PLC-based Process Control

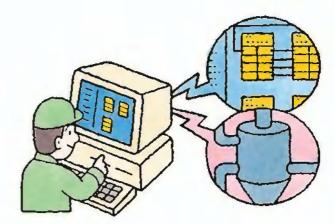
Reducing the Total Cost of Ownership from Initial Costs through Running Costs. PLC-based Process Control Meets Customer Needs



from system construction to maintenance. Even simple changes to parameters cannot be performed in-house. And, it's nearly impossible to use generalpurpose devices and software (such as HMI devices or Windows-based software) when modifying the system.



Paste function blocks in a window just like you were creating a flow sheet, and then connect the blocks with the mouse to graphically program a wide range of process control. And with a PLC, it's easy to incorporate general-purpose HMI devices and software (such as touch panels and SCADA software).



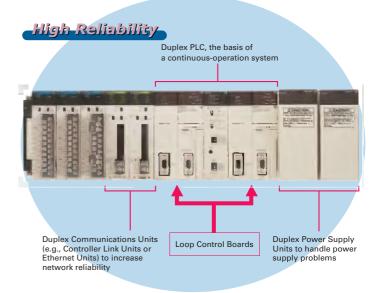
### Avoid Problems and Minimize Risks with a Duplex System

#### Increase the reliability of the facilities and devices with a Duplex PLC-based Process Control System.

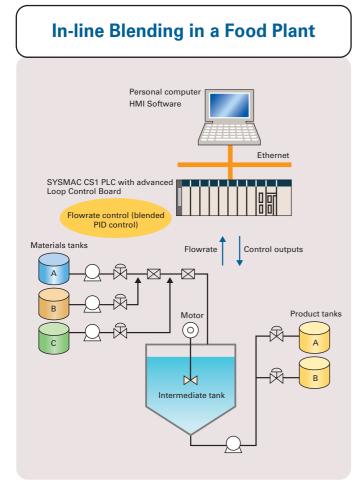
If an error occurs in the active CPU Unit, the standby CPU Unit takes over in an instant (using the hot standby method) so that system operation continues essentially unaffected. Other duplex variations are also possible. For example, instead of duplexing the CPU Unit, Power Supply Unit, and Controller Link Unit, a system can be constructed with a Single-CPU Unit and only a duplex Power Supply Unit or only a duplex Controller Link Unit.

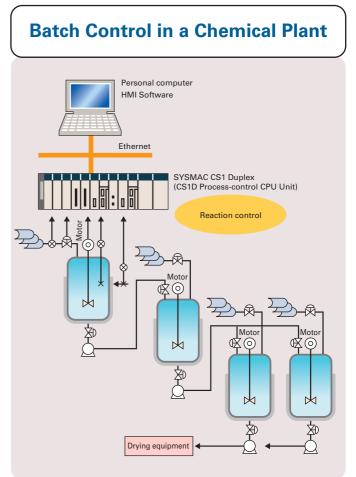
## A duplex system means rapid recovery for errors without stopping system operation.

Replace Units with power supplied or even while the system is running, including CPU Units (Duplex-CPU system), Power Supply Units, Communications Units, Basic I/O Units, and Special I/O Units.



## **PLC-based Process Control Application Examples**





## A Revolutionary Solution to Process Control Advanced Controller Functions in a PLC

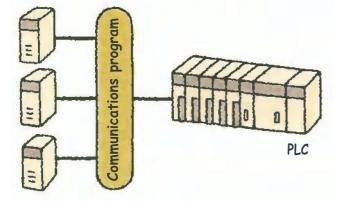
For easier loop control, for advanced PLC-based analog control: The New SYSMAC CS1-based Solution

## Excessive installation space is required. When using more than one controller for multi-loop control, the control panel is just too big. And specification changes required altering the control



#### Programming communications with the controllers is extremely difficult.

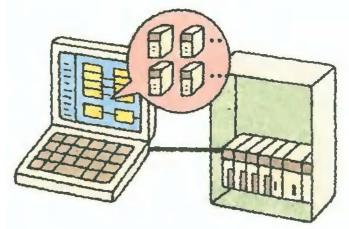
Communications must be programmed to input data to the PLC. And communications time can restrict control performance. The more controllers that are used, the more difficult maintenance becomes.



#### **PLC-based Process Control**

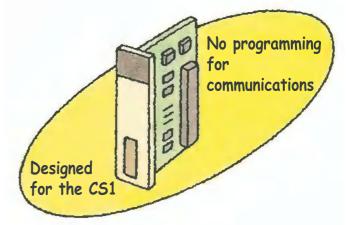
#### **Down Sizing** Consolidate the functions of many controllers

Programming is as simple as combining the function blocks required by the application. To increase the number of controlled loops, just add them to the program. HMI windows can also be created easily using a wide range of utility software.



Advanced controller functions are built into the CS1 PLCs. No programming is required for communications.

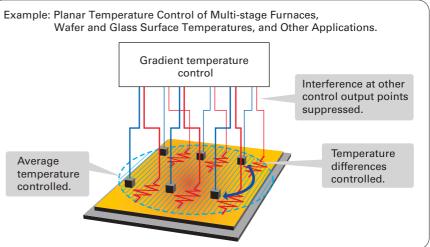
The Loop Control Boards and Units were designed for the CS1 PLCs and require no communications programming. High-speed, flexible data links can be created with the PLC to increase control performance.



#### Gradient Temperature Control for Planar Temperature Control Across Multiple Points

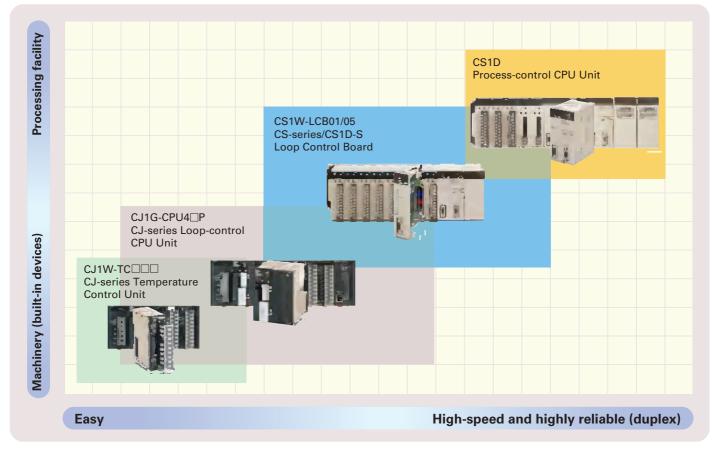
Note: CS1W-LCB05-GTC only.

Gradient temperature control equalizes the temperatures at multiple points, providing high-quality heat processing, reducing energy loss until temperatures stabilize, and saving labor in adjustments due to interference between heaters.



For details, refer to the SYSMAC CS/CJ Series Controllers for Gradient Temperature Control Catalog (R141).

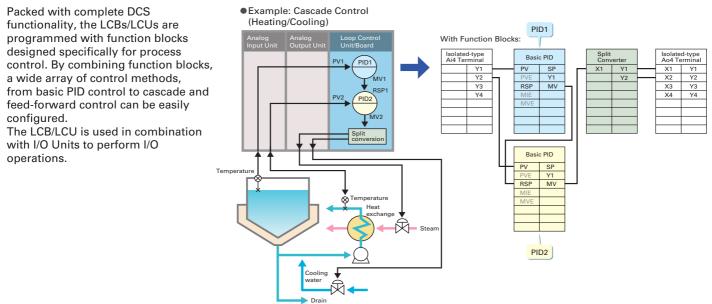
Compact CJ-series Loop-control CPU Units ideal for equipment built-in controller applications have been added to the series, further expanding the selection to suit the application.



For details on the CJ Series, refer to the Loop-control CPU Units Catalog (R128).

## The Smart Products that Configure OMRON P

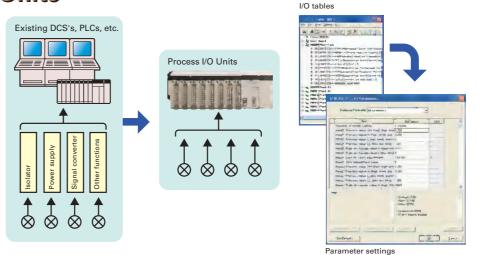
## Loop Control Boards (LCBs) and Loop Control Units (LCUs)



## **Process Analog I/O Units**

These Analog I/O Units provide the functionality of isolators, power supplies, signal converters, and other devices. The built-in functions, such as measurement value alarms, rate-ofchange calculations, and square roots, have enabled major savings in cost and space compared with previous systems. High-resolution Models and 8-point Input Models are also available. By combining the Units,

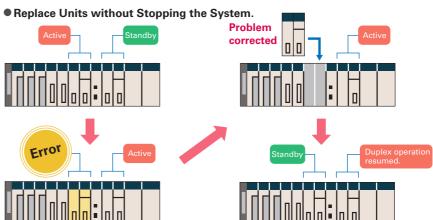
logging/monitoring systems can be constructed, or the Units can be used together with LCBs/LCUs to construct complete process control systems. Parameters can be easily displayed and set in an easy-to-understand form without special tools.



## SYSMAC CS1D-series Duplex PLCs

Process control system redundancy is easily achieved by mounting Process-control CPU Units to the SYSMAC CS1D system. A duplex system can greatly reduce risk in chemical plants, ship boiler systems, semiconductor utilities, or anywhere reliability is demanded.





## rocess Control

The required number of engineering steps is reduced by software that enables analog control programming by combining function blocks and easy connection to HMI devices.

## CX-One

#### **Integrated Package Tool**

The CX-One is an integrated software package that includes the CX-Programmer PLC Support Software and CX-Process Loop Controller Support Software, as well as the CX-Designer PT Support Software. The CX-One provides inter-software information and settings inheritance for complete system-level support. Even advanced parameters from CPU Unit to CPU Bus Unit parameters through FA network startup can be easily set without relying on user manuals.

## CX-Process Tool

#### Programming

Program graphically by pasting function blocks for PID control, square root calculations, or other functions in a window and then connect them with the mouse. Multiple function blocks can be grouped together to define a single user-defined function block. Function blocks can also be used in sequence tables and step ladders for sequence control programming.

#### **Operation and Debugging**

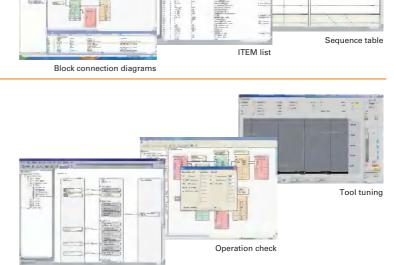
Engineering is simplified by a host of debugging functions that help in setting up the program.

- •ITEM lists for individual function blocks can be monitored or settings can be changed.
- Parameters can be easily monitored or changed on tuning windows (up to 4 windows can be started simultaneously).
- Tuning data can be saved in CSV format.
- •Individual function blocks can be added or deleted during operation.
- Connection, tag, and comment data can be downloaded to or uploaded from a Memory Card in a Loop Control Board (see note) or CPU Unit.
   Note: Except for CS1D Process-control CPU Units.

## **CX-Process Monitor Plus**

#### Monitoring

This Windows-based utility is used to download function block data from Loop Controllers and to monitor the system with control windows (images of the on-site functions), trend windows, graphic windows, annunciator windows, and more. Window configurations can be easily produced by simply selecting the desired tags.



Connection map

Operation check

CX-

**CX-Integrator** 

Network Support Software:



Overview window



Trend window

## Progressively Easier Handling New Functions for the LCB01/05 Unit Ver. 3.5 with CX-Process Tool Ver. 5.2

#### Even Easier to Use

## Display Values in Engineering Units

With a simple setting, analog data in the PLC can easily be converted to any engineering unit for display. There is no longer any need for a program to convert from normalized data (0% to 100%) to engineering data.



Engineering Unit Mode Switching Function

B Nachto : NCERS V36 04001 2-50:000/075						
LIEM .	Турс	JIEM top	Data		Uata Namo	-
062	S	MV_RTM < Operation data >	0		Output retrace time for PV error	
500	0	HH SP		115.00	High-high alarm setting	
800 909 910	0	H_SP		100.00	lifeth alarm setting	
010	Ū.	LSP		0.00	Low alarm certing	
011	0	LL SP		-15.00	Low/low alatin setting	
017	0	AOF	0		Alarm stop switch	
033	Ŭ.	SP W		0.60	Local Set Point setting	-
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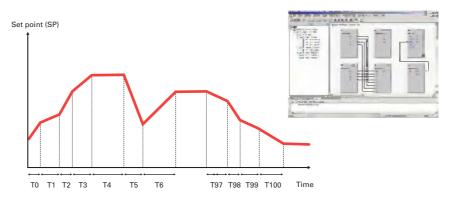
**ITEM Setting Window** 

## Even Easier to Use Segment Program 3

The maximum number of steps has been increased from 30 to 100 to support a wider range of temperature control applications.

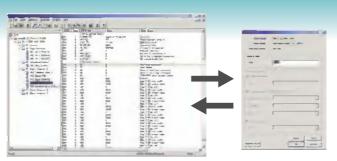
#### •Up to 100 Steps for Program Operation

Set the set point, time width, and PID bank (PID set) for up to 100 steps in the Loop Controller to automatically switch these parameters at the specified times. Setting up to 100 steps makes program control ideal for controlling complex batch processing. And uploading and downloading program data makes it easy to save and update parameter settings.



#### Even Easier to Use Segment Program Edit Window

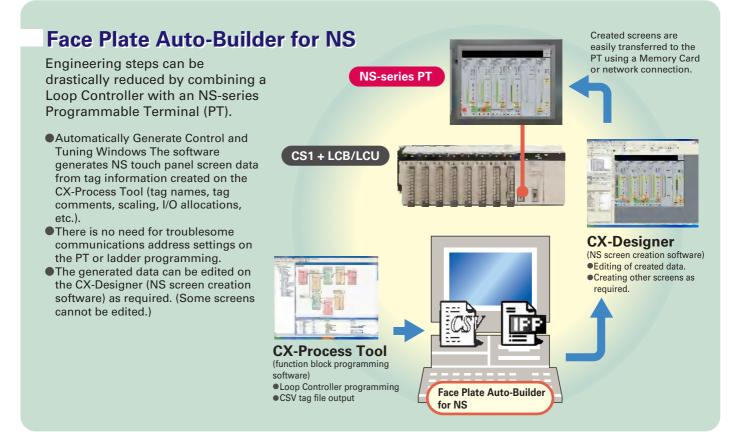
The display format of the Segment Program Setting Window has been changed to the table format, making it easier to understand intuitively and thus saving time.



Previous Program Setting Window



## **Utility Software**



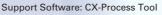
#### **CX-Process Monitor Plus**

Lower Costs for the Screens Required in Process Monitoring and Control.

- CX-Process Monitor Plus is Windows-based Support Software that monitors process control systems based on OMRON CS/CJ-series PLCs.
- Tag information allocated in the monitor and control programs in the Loop Controller can be allocated to dynamic objects in a Control Screen.
- Flexible screens can be created inexpensively and easily to achieve Easy Monitoring of PLC-based process control.
- •Various functions of the Graphic and Trend Screens have been improved in the version 2.0 upgrade.

#### CX-Process Monitor Plus Functions

- Monitor and control the operating status of function blocks in the Loop Controller.
- Monitor the alarm status of function blocks in the Loop Controller.
- Configure screens.





Create a monitor/control program.



Control Screen

Tuning Screer

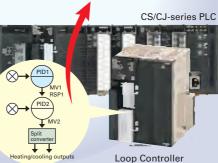
#### CX-Process Monitor Plus



Graphic Screen

on 2.0 Upg





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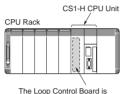
## **System Configuration**

## **Mounting Position**

#### Loop Control Boards/Units

#### CS1W-LCB01/05(-GTC)

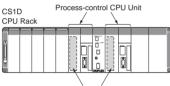
The CS1W-LCB01/05(-GTC) Loop Control Board is an Inner Board for CS-series CPU Units. Only one Loop Control Board can be mounted to a CS1 $\bigcirc$ -CPU $\bigcirc$ H or CS1D-CPU $\bigcirc$ S CPU Unit.



The Loop Control Board is mounted in the Inner Board slot.

#### CS1D-CPU6 P

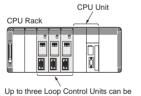
The LCB05D Duplex Loop Control Board is mounted in the Inner Board slot of the CS1D-CPU6 $\Box$ H and cannot be removed.



One Loop Control Board is mounted in each of the Inner Board slots (and cannot be removed).

#### CS1W-LC001

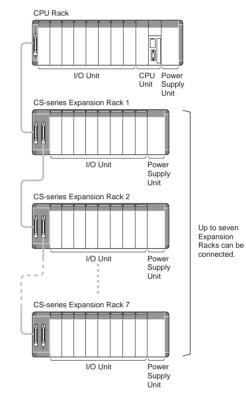
The CS1W-LC001 Loop Control Unit is a CS-series CPU Bus Unit. Up to three Loop Control Units can be mounted to the CPU Rack of a CS-series or CS1D CPU Unit.



mounted in any position on the CPU Rack.

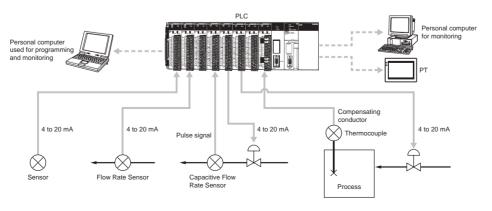
#### Process Analog I/O Units

Process Analog I/O Units are classified as CS-series Special I/O Units and are mounted to the CPU Rack or a CS-series Expansion Rack. The number of Units that can be mounted to a single Rack (CPU Rack or Expansion Rack) depends on the maximum supply current of the Power Supply Unit and the current consumption of other Units mounted to the Rack. Process Analog I/O Units can be mounted in any position on the Racks.



## **PLC-based Process Control Configuration Example**

The process control system is configured using Loop Control Boards/Units, Process Analog I/O Units, and Analog I/O Units to control the functions of the peripheral instruments.



## **Loop Control Boards and Units**

## **General Specifications**

Item		Specification				
Name		Loop Control Boards			Loop Control Unit (See note 1.)	
Unit classification		CS-series Inner Boards			CS-series CPU Bus Unit	
Model nun	nber	CS1W-LCB01: Standard Inner Board	CS1W-LCB05(-GTC): Special Inner Board	LCB05D: Duplex Inner Board	CS1W-LC001	
Applicable	e CPU Units	CS1G/H-CPU CS1D-CPU (See note 2.)	CS1G/H-CPU H CS1D-CPU S (See note 2.)	Built into the CS1D- CPU6□P.	CS-series CPU Units	
Mounting	location	Inner Board slot in CPU	Unit		CPU Rack only	
Number of Units	f Boards/	1 Board max. per CPU L	Jnit		3 Units max. per CPU Unit	
Data ex- change with CPU Unit		part of I/O memory (CIO, WR, HR, or DM Areas, or EM Area bank 0).		CPU Terminal Blocks: ITEM data for function blocks can be allocated in any part of I/O memory in the CPU Unit. (CIO, WR, HR, or DM Areas, or EM Area bank 0)		
	All data	HMI function used to allo eration, and External Co Area in the CPU Unit. (D	ntroller blocks in the spe			
Setting sw	vitches	None			Rotary switch on front panel: Unit number (0 to F)	
Indicators		3 LEDs: RUN, ready, and communications port send/receive			5 LEDs: RUN operation, communications port send, communications port receive, CPU Unit er- ror, and Unit error	
Front pane tions	el connec-	RS-232C port x 1 (The C	CS1D-LCB05D cannot b	e used to connect to	the ES100X Controller.)	
Data back	up	By super capacitor: All function block data (including sequence tables and step ladder instructions)		By battery: All function block data (including step ladder instructions) and error log data		
Battery/ca	pacitor life	24 hours at 25°C (life shortened by use at higher temperatures)		5 years at 25°C (life shortened by use at higher temperatures)		
Data stora memory	age in flash	Function block data (RAM data backup and recovery can be per- formed whenever necessary.) Error log data		Function block data (RAM data backup and re- covery can be performed whenever necessary.)		
Effect on CPU Unit cy- cle time		0.8 ms max. 25 ms max. (See note 3.)		0.2 ms		
Current consumption		220 mA at 5 V DC (Incre	eased by 150 mA when	NT-AL001-E Link	360 mA max. at 5 V DC	
(supplied from Power Supply Unit)		Adapter is used.)		Note: Increased by 150 mA when NT-AL001-E Link Adapter is used.		
Dimensior	าร	$34.5\times130\times100.5~\text{mm}$	$(W \times H \times D)$			
Weight		100g max.			220 g max.	
Standard a	accessories	None			C200H-BAT09 Battery (mounted at time of ship- ment)	

Note: 1. The functions described here are for the Loop Control Board Ver. 2.5.

2. A Loop Control Board Unit Ver. 1.5 or later is required for use. Do not use a Loop Control Board with a unit version earlier than 1.5.

3. During duplex initialization: 2.1 s max.

#### **Loop Control Boards and Units**

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#### **Function Specifications**

### **Function Specifications**

	ltem			Specification		
Model nu	Model numbers		CS1W-LCB01	CS1W-LCB05(-GTC) LCB05D (Built into the CS1D-CPU6⊡P.)	CS1W-LC001	
Operation	n method		Function block method			
Operatior	n cycle				Settable cycles: 0.1, 0.2, 0.5, 1, or 2 s (default: 1 s) Can be set for each function block.	
Number Analog of operation function		Control blocks (See note 2.)	50 blocks max.	500 blocks max.	32 blocks max.	
blocks		Operation blocks (See note 3.)			249 blocks max.	
		External con- troller blocks	32 blocks max. (LCB05D not includ	ded).	·	
Sequence control	Sequence tables	None	200 tables max. 32 conditions and 32 actions per ta- ble max. (expandable to 64 condi- tions and 64 actions per table) 6,400 rules total max.	None		
		Step ladder program blocks	20 blocks max. 2,000 commands total 100 commands max. per block Separable into a 100 steps max.	200 blocks max. 4,000 commands total 100 commands max. per block Separable into a 100 steps max.		
	I/O blocks	Field termi- nal blocks	80 blocks max	·		
		User link ta- bles	2,400 data items max.		None	
		All data	HMI functions Allocated 1 EM Area bank		Send/Receive All Blocks: 1 block each max.	
		CPU termi- nal blocks	None		16 blocks max.	
		Node termi- nal blocks	None		100 blocks max.	
System common blocks		nmon blocks	1 block max.			
	or creating a ion blocks	nd transfer-	Created and transferred using CX-	Process Tool (purchased separately)	).	
Control	PID control	method	PID with 2 degrees of freedom (with auto-tuning)			
methods Control combinations		nbinations	Any of the following function blocks can be combined: Basic PID control, cascade control, feed-forward control, sample PI control, Smith dead time compensation control, PID control with differential gap, override control, program control, time-proportional control, etc.			
Alarms	PID block i	nternal alarms	4 PV alarms (upper upper-limit, upper limit, lower limit, lower lower-limit) and 1 deviation alarm per PID block			
	Alarm block	(S	High/low alarm blocks, deviation alarm blocks			

Note: 1. Operation cycles of 0.01, 0.02, and 0.05 s cannot be set for the LCB05D.

2. Control blocks such as those for PID control.

3. Operation blocks for process control such as those for alarms, square roots, time/date calculations, and pulse-train computations.

## **CX-Process Tool and Monitor**

## **Software Specifications**

ltem		Specifications			
		CX-Process Tool	CX-Process Monitor Plus		
Name		CX-Process	CX-Process Monitor Plus		
Model number	•	WS02-LCTC1-EV5	WS02-LCMC1-EV2		
Applicable PL	Cs	CS-series PLCs			
Applicable Un	its	CJ-series Loop-control CPU Units CS-series Loop Control Units/Boards CS1D Process-control CPU Units	CJ-series Loop-control CPU Units CS-series Loop Control Units/Boards CS1D Process-control CPU Units		
Compatible	Computer	IBM PC/AT or compatible	·		
computers	CPU	Intel CPU (Core, Pentium, or Celeron family) For Windows Vista: 1 GHz min. For any other OS: 333 MHz min. required, 1 GHz min. recommended			
	OS	Microsoft Windows Vista Ultimate or Business, XP Professional (up to Service Pack 2), 2000 Professional (Service Pack 3 or higher), ME, NT Workstation (Ser- vice Pack 6a or higher), 98 SE (See note 2.)	Microsoft Windows 2000, NT4.0 or XP		
	Memory	For Windows Vista:1 GB min. For any other OS: 256 MB min. required, 512 MB min. recommended	Minimum: 96 Mbytes Recommended: 128 Mbytes min.		
	Hard disk storage	Minimum: 350 Mbytes free space (Including approximately 280 Mbytes used for commu- nications middleware and other purposes)	Minimum: 650 Mbytes free space (Including approximately 50 Mbytes used for commu- nications middleware and other purposes)		
	Monitor	Minimum: XGA Recommended: SXGA 65,536 colors or more	Minimum requirement: XGA (XGA or above recommended)		
	CD-ROM drive	1 drive min.	·		
	Sound board		1		
	Mouse	Recommended: Microsoft mouse or compatible pointing	ng device		
Communica- tions method CPU Unit (or Serial Communications Board/Unit)		<ul> <li>When FinsGateway Serial Unit driver is used:</li> <li>Communications protocol with PLC: Host Link or Perip</li> <li>Connect the computer to the peripheral port or built port of the Serial Communications Board/Unit.</li> <li>Connecting cable:</li> <li>For connecting to peripheral port of CPU Unit: CS1W For connecting to RS-232C port of CPU Unit: XW2Z</li> </ul>	-in RS-232C port of the CPU Unit, or to the RS-232C		
		When CX-Server is used: Communications protocol with PLC: Host Link or Pe- ripheral Bus Connecting cable: • For connecting to peripheral port of CPU Unit: CS1W-CNIII (2 m or 6 m) For connecting to RS-232C port of CPU Unit: XW2Z-III- (2 m or 5 m)	CX-Server is not supported.		
	Connection via	When FinsGateway Controller Link driver or CX-Serve	er is used:		
	Controller Link	Install the software in a computer with a Controller Lin Controller Link Unit mounted.	k Support Board to communicate with a PLC with a		
	Connection via	When FinsGateway ETN_UNIT driver or CX-Server is	used:		
	Ethernet	Install the software in a computer with an Ethernet Bomounted.	ard to communicate with a PLC with an Ethernet Unit		

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#### **CX-Process Tool and Monitor**

Connections to PLC

ltem	Specifications			
	CX-Process Tool	CX-Process Monitor Plus		
Offline functions	<ul> <li>ITEM data settings for function blocks</li> <li>Software connections for analog signals</li> <li>Displaying and printing text strings (annotation) pasted on function block diagrams and ladder diagrams.</li> <li>Instructions for step ladder blocks and commands for sequence table blocks</li> <li>Tag settings for CX-Process Monitor</li> <li>Engineering unit display setting</li> <li>Segment Program parameter setting</li> </ul>	Construction of user screens		
Online functions	<ul> <li>Transfer of function block data (Downloading/ Uploading for Loop Control Boards/Units.)</li> <li>Starting/stopping all function blocks (LCU/LCB)</li> <li>Monitoring system operation: Monitoring and controlling the System Common block (including LCB/LCU load rates)</li> <li>Validating LCB/LCU operation: Checking function block connections (including starting and starting individual function blocks), validating ladder diagrams and sequence tables, and monitoring ITEMs</li> <li>Tuning PID constants and other parameters (fine tuning and autotuning)</li> <li>Initialization of Loop Control Unit memory (RAM)</li> <li>External backup specifications</li> </ul>	<ul> <li>Overview screen</li> <li>Control screen</li> <li>Tuning screen</li> <li>Trend screen</li> <li>Graphic screen</li> <li>Operating guide message screen</li> <li>System screens</li> </ul>		

Note: 1. The CX-Process functions that can be used depend on the version. For details, refer to the *operation manuals* (Cat. No.: W372-E1-□ and W373-E1-□).

2. The Windows Vista 64-bit version and Windows XP x64 Edition are not supported.

3. Peripheral Bus cannot be used when FinsGateway V3 is used.

## **Connections to PLC**

The following 4 methods can be used to connect to a PLC.

	Communications network	Communication driver		
		FinsGateway V3	FinsGateway Version2003 (See note 1.)	CX-Server
Host Link	Connection via PLC's peripheral port or	Supported. (Serial	Unit version is used.)	Supported.
Peripheral Bus	RS-232C port	Not supported.	Supported.	Supported.
Controller Link	Connection to PLC with Controller Link Unit via Controller Link Support Board (PCI board).	Supported. (See note 2.) (CLK (PCI) version is used.)		Supported.
	Connection to PLC with Controller Link Unit via Controller Link Support Board (ISA board).	Supported. (CLK (ISA) version is used.)		Supported.
Ethernet	Connection to PLC with Ethernet Unit via Ethernet Board.	Supported. (Ethern	et version is used.)	Supported.

Note: 1. Windows 2000 and XP are supported. (Windows 95, 98, and Me are not supported.)

2. The Windows 95 operating system cannot be used.

## Function Blocks (Unit Ver. 3.5)

## System Common Blocks

Туре	Block Name	Function
System	System Common	Makes settings common to all function blocks and outputs signals for the system.

### **Control Blocks**

Туре	Block Name	Function
Controller	2-position ON/OFF (See note 1.)	2-position type ON/OFF controller
	3-position ON/OFF (See note 1.)	3-position type ON/OFF controller for heating/cooling ON/OFF control
	Basic PID (See note 1.)	Performs basic PID control.
	Advanced PID (See note 1.)	Performs PID with two degrees of freedom control for enabling deviation/MV compensation, MV tracking, etc.
	Blended PID (See note 2.)	Performs PID control on the cumulative value (cumulative deviation) between the accumu- lated value PV and accumulated value Remote Set Point.
	Batch Flowrate Capture (See note 2.)	Functions to open the valve at a fixed opening until a fixed batch accumulated value is reached.
	Fuzzy Logic (See note 2.)	Outputs up to two analog outputs based on fuzzy logic performed on up to 8 analog inputs.
	Indication and Setting (See note 1.)	Manual setter with PV indication and SP setting functions
	Indication and Operation (See note 1.)	Manual setter with PV indication and MV setting functions
	Ratio Setting (See note 1.)	Ratio and bias setter with PV indication and ratio setting function
	Indicator (See note 1.)	PV indicator with PV alarm

Note: 1. High-speed control of function blocks is supported (the operation cycle can be set to 0.01 s, 0.02 s, or 0.05 s), except when using the LCB05D.

2. Cannot be used with the CS1W-LCB05-GTC.

### **External Controller Blocks**

Туре	Block Name	Function
		Performs monitoring and setting for an ES100X Controller connected directly to the RS- 232C port on the Loop Control Unit.

Note: LCB05D not supported.

### OMRON Operation Blocks

## **Operation Blocks**

Туре	Block Name	Function
Alarm/ Signal re- strictions/Hold	4-Point Warning Indicator (See note 4.)	Provides the alarm contact outputs for the high/high, high, low, and low/low limits of single ana- log signals. This function block provides the same function as the Indicator block (model 034).
	High/Low Alarm (See note 1.)	Provides the alarm contact outputs for the high and low limits of single analog signals.
	Deviation Alarm (See note 1.)	Provides the alarm contact outputs for the deviation of two analog signals.
	Rate-of-change Operation and Alarm (See note 1.)	Provides the alarm contact outputs for the high and low limits of rate-of-change operation when the analog signal rate-of-change is output.
	High/Low Limit (See note 1.)	Limits the high and low limits of single analog signals.
	Deviation Limit (See note 1.)	Calculates the deviation between two analog signals, and limits the deviation within that range
	Analog Signal Hold (See note 1.)	Holds the maximum, minimum or instantaneous value of single analog signals.
Arithmetic	Addition or Subtraction (See note 1.)	Performs addition/subtraction with gain and bias on up to 4 analog signals.
	Multiplication (See note 1.)	Performs multiplication with gain and bias on up to 2 analog signals.
	Division (See note 1.)	Performs division with gain and bias on up to 2 analog signals.
	Range Conversion (See note 1.)	Easily converts up to 8 analog signals simply by inputting the 0% and 100% input values and 0% and 100% output values.
	Arithmetic Operation (See note 1.)	Performs various math operation (trigonometric. logarithmic, etc.) on floating-point decimal values converted (to industrial units) from up to 8 analog inputs.
Functions	Square Root (See note 1.)	Performs square root extraction (with low-end cutout) on single analog signals.
	Absolute Value (See note 1.)	Outputs the absolute value of single analog signals.
	Non-linear Gain (Dead Band) (See note 1.)	Performs non-linear (3 gain values) operation on single analog signals. Analog signals can also set as a dead band (with different gap).
	Low-end Cutout (See note 1.)	Sets output to zero close to the zero point of single analog signals.
	Segment Linearizer (See note 1.)	Converts single analog signals to 15 segments before the signals is output.
	Temperature And Pressure Correction (See note 1.)	Performs temperature and pressure correction.
Time Function	First-order Lag (See note 1.)	Performs first-order lag operation on single analog signals.
	Rate-of-change Limit (See note 1.)	Performs rate-of-change restriction on single analog signals.
	Moving Average (See note 1.)	Performs moving average operation on single analog signals.
	Lead/Delay (See note 1.)	Performs lead/delay operation on single analog signals.
	Dead Time (See note 1.)	Performs dead time and first-order lag operations on single analog signals.
	Dead Time Compensation	Used for Smith's dead time compensation PID control
	Accumulator for Instanta- neous Value Input	Accumulates analog signals, and outputs 8-digit accumulated value signals.
	Run Time Accumulator	Accumulates the operating time, and outputs the pulse signal per specified time.
	Time Sequence Data Sta- tistics (See note 1.)	Records time sequence data from analog signals and calculates statistics, such as averages and standard deviations.
	Ramp Program	Ramp program setter for combining ramps for time and hold values.
	Segment Program	Segment program setter setting the output values with respect to time.
	Segment Program 2 Segment Program 3 (See note 5.)	Segment program setting with wait function for setting the output values with respect to time
Signal Selection/ Switching	Rank Selector (See note 1.)	Selects the rank of up to 8 analog signals.
	Input Selector (See note 1.)	Selects the specified analog signals specified by the contact signal from up to 8 analog signals
	3-input Selector (See note 1.)	Selects and outputs one of three analog input signals.

#### Function Blocks (Unit Ver. 3.5)

**Operation Blocks** 

OMRON

Туре	Block Name	Function
Signal Selection/ Switching	3-output Selector (See note 1.)	Outputs one analog input signal in one of three switched directions.
	Constant Selector (See note 1.)	Selects 8 preset constants by the contact signal.
	Constant Generator (See note 1.)	Outputs 8 independent constants.
	Ramped Switch	Switches two analog inputs (or constants) with a ramp.
	Bank Selector (See note 3.)	Stores a maximum of eight sets of PID parameters (SP, P, I, D, MH, ML) in advance, and switch- es them to basic PID, advanced PID, or blended PID parameters in response to the analog input zone or input bit.
	Split Converter (See note 3.)	Takes an operating amount input from a basic PID or advanced PID block and converts the V characteristics or parallel characteristics into two analog outputs (e.g., heating and cooling operating amounts).
ITEM Settings	Constant ITEM Setting (See note 1.)	Writes the constant to the specified ITEM at the rising edge of the send command contact.
	Variable ITEM Setting (See note 1.)	Writes the analog signal to the specified ITEM at the rising edge of the send command contact.
	Batch Data Collector (See note 1.)	Stores each of max. 8 analog inputs to buffer by a certain timing within sequential processing.
Pulse Train Opera- tion	Accumulated Value Input Adder	Adds up to four accumulated value signals.
	Accumulated Value Analog Multiplier	Multiplies analog signals by the accumulated value signals.
	Accumulator for Accumu- lated Value Input	Converts 4-digit accumulated value signals to 8 digits.
	Contact input/Accumulat- ed Value Output	Counts low-speed contact pulses, and outputs 8-digit accumulated signals.
	Accumulated Value Input/ Contact Output	Converts 4-digit accumulated value signals to low-speed contact pulses before they are output.
Others	Analog/Pulse Width Con- verter (See note 1.)	Changes the ON/OFF duration ratio in a constant cycle duration so that it is proportional to the analog signal.
Sequence Opera-	Contact Distributor	Connect contact signals between function blocks in a 1:1 connection.
tion	Constant Comparator (See note 1.)	Compares up to eight sets of analog signals and constants, and outputs the comparison results as contacts.
	Variable Comparator (See note 1.)	Compares up to eight pairs of analog signals, and outputs the comparison results as contacts.
	Timer (See note 1.)	2-stage output type addition timer for forecast values and reached values. Can also output the present value.
	ON/OFF Timer (See note 1.)	Timer for performing ON-OFF operation at preset ON and OFF times.
	Clock Pulse (See note 1.)	Manipulates and monitors ON/OFF valves with open/close limit switches.
	Counter (See note 1.)	2-stage output type addition timer for forecast values and arrival values. Can also output the current value.
	Internal Switch (See note 1.)	Temporary storage contact for accepting relays in the Step Ladder Program block. ( <b>Note:</b> One internal switch is already allocated as "temporary storage" in CX-Process Tool.)
	Level Check (See note 1.)	Checks an analog input for 8 levels and outputs a contact corresponding to the level. The level number is also output as an analog value.
Contact Type Con-	ON/OFF Valve Manipulator	Manipulates and monitors ON/OFF valves with open/close limit switches.
trol Target	Motor Manipulator	Manipulates and monitors motor operation.
	Reversible Motor Manipula- tor	Manipulates and monitors reversible motor operation.
	Motor Opening Manipulator	Inputs a target opening, and manipulates an electric positional-proportional motor.
	Switch Meter (See note 2.)	Manipulates and monitors multiple (up to 8) devices such as ON/OFF valves, motors, or pumps.

Note: 1. High-speed control of function blocks is supported (the operation cycle can be set to 0.01 s, 0.02 s, or 0.05 s), except when using the LCB05D.

2. Cannot be used with the CS1W-LCB05-GTC.

3. LCB05D not supported.

4. Supported by the CS1W-LC001 only.

5. Supported by the CS1W-LCB01/05 only.

#### Sequence Control Blocks

### **Sequence Control Blocks**

Туре	Block Name	Function
Sequence Control	Step Ladder Program (See note.)	Performs logic sequence and step progression control.
	Sequence Table (See note.)	Performs logic sequence and step progression control based on conditions and actions listed in tabular form.

Note: High-speed control of function blocks is supported (the operation cycle can be set to 0.01 s, 0.02 s, or 0.05 s), except when using the CS1D-LCB05D.

## **Field Terminal Blocks**

Туре	Block Name	Function
Contact I/O	DI 8-point Terminal (See note.)	Inputs 8 contacts from 8-point Input Unit.
	DI 16-point Terminal (See note.)	Inputs 16 contacts from 16-point Input Unit.
	DI 32-point Terminal (See note.)	Inputs 32 contacts from 32-point Input Unit.
	DI 64-point Terminal (See note.)	Inputs 64 contacts from 64-point Input Unit.
	DO 5-point Terminal (See note.)	Outputs 5 contacts from 5-point Output Unit.
	DO 8-point Terminal (See note.)	Outputs 8 contacts from 8-point Output Unit.
	DO12-point Terminal (See note.)	Outputs 12 contacts from 12-point Output Unit.
	DO16-point Terminal (See note.)	Outputs 16 contacts from 16-point Output Unit.
	DO32-point Terminal (See note.)	Outputs 32 contacts from 32-point Output Unit.
	DO64-point Terminal (See note.)	Outputs 64 contacts from 64-point Output Unit.
	DI 16-point/DO 16-point Terminal (See note.)	Inputs and outputs 16 contacts each from 16-point Input/16-point Output Units.
	DI 96-point Terminal (See note.)	Inputs 96 contacts from 96-contact Input Units.
	DO 96-point Terminal (See note.)	Outputs 96 contacts from 96-contact Output Units.
	DI 48-point/DO 48-point Terminal (See note.)	Inputs and outputs 48 contacts each from 48-point Input/48-point Output Units.
Analog I/O	AI 8-point Terminal (AD003) (See note.)	Inputs 8 analog signals from the C200H-AD003.
	AO 8-point Terminal (DA003/4) (See note.)	Inputs 8 analog signals from the C200H-DA003/DA004.
	AI 2-point/AO 2-point Ter- minal (MAD01) (See note.)	Inputs and outputs 2 analog signals each from the C200H-MAD01.
	AI 4-point Terminal (PTS01-V1/02/03, PDC01, PTW01) (See note.)	Inputs 4 analog signals from one of CS1W-PTS01-V1 (Isolated-type Thermocouple Input Unit), CS1W-PTS02/03 (Isolated-type Temperature-resistance Thermometer Input Unit), CS1W-PDC01 (Isolated-type Analog Input Unit) or CS1W-PTW01 (2-lead Transmitter Input Unit).
	PI 4-point Terminal (PPS01) (See note.)	Inputs 4 instantaneous values and accumulated values each from CS1W-PPS01 (Isolated-type Pulse Input Unit).
	AO 4-point Terminal (PMV01) (See note.)	Outputs 4 analog signals from CS1W-PMV01 (Isolated-type Control Output Unit).
	AI 8-point Terminal (PTR01/02) (See note.)	Inputs 8 analog signals from CS1W-PTR01 (Power Transducer Input Unit) or CS1W-PTR02 (Analog Input Unit (100 mV)).
	AO 4-point Terminal (PMV02) (See note.)	Outputs 4 analog signals from CS1W-PMV02 (Isolated-type Control Output Unit).
	Al 4-point Terminal (PTS51) (See note.)	Inputs 4 analog signals from CS1W-PTS51 or CJ1W-PTS51 (isolated-type thermocouple Input Unit).
	AI 4-point Terminal (PTS52) (See note.)	Inputs 4 analog signals from CS1W-PTS52 or CJ1W-PTS52 (isolated-type thermocouple input Unit).

#### Function Blocks (Unit Ver. 3.5)

## OMRON

Node Terminal Blocks

Туре	Block Name	Function
Analog I/O	AI 8-point Terminal	Inputs 8 analog signals from CS1W-PTS55 (isolated-type thermocouple Input Unit).
	(PTS55) (See note.)	
	AI 8-point Terminal	Inputs 8 analog signals from CS1W-PTS56 (isolated-type thermocouple Input Unit).
	(PTS56) (See note.)	
	AI 8-point Terminal	Inputs 8 analog signals from CS1W-PDC55 (Direct current Input Unit).
	(PDC55) (See note.)	
	AI 4-point/AO 4-point Terminal (MAD44) (See note.)	Inputs and outputs 4 analog signals each from the CS1W-MAD44.
	AI 16-point Terminal (AD161) (See note.)	Inputs 16 analog signals from CS1W-AD161.
	AI 8-point Terminal (AD081) (See note.)	Inputs 8 analog signals from the CS1W-AD081(-V1) or CJ1W-AD081(-V1).
	AO 8-point Terminal (DA08V/C) (See note.)	Outputs 8 analog signals from the CS1W-DA08V/C or CJ1W-DA08V/C.
	AI 4-point Terminal (AD041) (See note.)	Inputs 4 analog signals from the CS1W-AD041(-V1) or CJ1W-AD041(-V1).
	AO 4-point Terminal (DA041) (See note.)	Outputs 4 analog signals from the CS1W-DA041 or CJ1W-DA041.
	AI 4-point Terminal (DRT1- AD04) (See note.)	Inputs four analog signals from a DRT1-AD04 DeviceNet Slave Analog Input Unit. Input Unit.
	AO 2-point Terminal (DRT1-DA02) (See note.)	Outputs two analog signals from a DRT1-DA02 DeviceNet Slave Analog Output Unit.

Note: High-speed control of function blocks is supported (the operation cycle can be set to 0.01 s, 0.02 s, or 0.05 s), except when using the LCB05D.

## **Node Terminal Blocks**

Туре	Block Name	Function
Send to Computer	DO to Computer	Sends 128 contacts to the send-to-computer area. When CX-Process Monitor is used, the con- tact signals to be monitored are connected to this function block.
	AO to Computer	Sends 16 analog values to the send-to-computer area. When CX-Process Monitor is used, the analog signals to be monitored are connected to this function block.
	1-Block Send Terminal to Computer	Sends a specified 1 block to the send-to-computer area. When CX-Process Monitor is used, the 1 block to be monitored are connected to this function block.
	4-Block Send Terminal to Computer	Sends a specified 4 block to the send-to-computer area. When CX-Process Monitor is used, the 4 block to be monitored are connected to this function block.
Send to All Nodes	DO Terminal to All Nodes	Sends 32 contacts to nodes on the Controller Link Data Link.
	AO Terminal to All Nodes	Sends 2 analog values to nodes on the Controller Link Data Link.
	DO Terminal Settings from Computer	Receives 32 contacts sent from the computer. (Can also be downloaded to the send-to-all nodes area.)
	AO Terminal Settings from Computer	Receives 2 analog values sent from the computer. (Can also be downloaded to the send-to-all nodes area.)
Receive from All	DI Terminal from All Nodes	Receives 32 contacts sent from nodes on the Controller Link Data Link.
Nodes	AI Terminal from All Nodes	Receives 2 analog values sent from nodes on the Controller Link Data Link.

## **CPU Unit Terminal Blocks**

Туре	Block Name	Function
CPU Unit Terminals		Inputs max. 128 points from any leading address in CPU Unit I/O memory (one of CIO, WR, HR, DM and EM area types). (read)
		Outputs max. 128 points from any leading address in CPU Unit I/O memory (one of CIO, WR, HR, DM and EM area types). (read and write)
		Inputs max. 8 words from any leading address in CPU Unit I/O memory (one of CIO, WR, HR, DM and EM area types). (read)
		Outputs max. 8 words from any leading address in CPU Unit I/O memory (one of CIO, WR, HR, DM and EM area types). (read and write)

#### SCADA Interface Blocks

## **SCADA Interface Blocks**

Туре	Block Name	Function
Expanded CPU Unit Terminals	Expanded DI Terminal from CPU Unit	Inputs any contact data in CPU Unit I/O Memory, and writes max. 64 points on another func- tion block.
	Expanded DO Terminal from CPU Unit	Inputs the contact data of another function block, and writes max. 64 points on any I/O Memory in the CPU Unit.
	Expanded AI Terminal from CPU Unit	Inputs any analog data in CPU Unit I/O Memory, and writes max. 64 words on another function block.
	Expanded AO Terminal from CPU Unit	Inputs the analog data of another function block, and writes max. 64 words on any CPU Unit I/O Memory.
Send/ Receive All Blocks	Receive All Blocks	Reads ITEM data specified for Send/ Receive All Blocks for up to 32 Control Blocks, 249 Operation Blocks, and 32 External Controller Blocks starting from a specified address in the I/O memory of the CPU Unit.
	Send All Blocks	Writes ITEM data specified for Send/ Receive All Blocks for up to 32 Control Blocks, 249 Op- eration Blocks, and 32 External Controller Blocks starting to a specified address in the I/O memory of the CPU Unit.

Note: 1. Node Terminal Blocks, CPU Unit Terminal Blocks, and SCADA Interface Blocks are supported by the CS1W-LC001 only.

2. The CS1□-LCB□□□ supports User Link Tables and an HMI instead.

Overview

## **Process and Analog I/O Units**

### **Overview**

A wide range of 25 I/O Units, including 16 Isolated-type Units, covers almost all typical applications. Also featuring high-speed (10 ms) and high-resolution (1/64,000) types, this line-up meets a diverse array of potential uses, from data logging to high-speed measurement control.





CS1W-PTS12

CS1W-PTS11

CS1W-AD161

#### Features

- · Dramatic reductions in installation cost, space, and set-up steps are attained by eliminating the need for external setters and converters.
- Process value alarms and rate-of-change calculations can be executed from temperature and analog inputs.
- Rate-of-change limits and high/low output limits calculated for analog output.
- · Peak/bottom hold and top/valley hold functions can be used for process values (CS1W-PDD1D only).
- Zero point and span can be adjusted for any specified range, and adjustment days and times can be automatically saved. The adjustment deadline and adjustment deadline expiration notice can also be set and notification given (CS1W-PDD1 only).
- · Changes exceeding a set threshold can be counted, and analog input values can be integrated (CS1W-PDD1 only).
- Reduced wiring with MIL connectors (CS1W-AD161 only). XW2D-34G6 Connector-Terminal Block Conversion Unit can be used.

## **Overview of Process Analog I/O Units**

Name	Model	Number of I/O	Field I/O isolation	I/O type	Main specifications (See note.)	Main functions
Isolated-type Thermocouple Input Unit (high- resolution)	CS1W-PTS11	4 inputs	All inputs are isolated.	B, E, J, K, L, N, R, S, T, U, WRe5-26, PLII, ±100 mV	Temperature coefficient: ±0.01%/°C Resolution: 1/64,000 Conversion period: 20 ms/4 pts, 10 ms/2 pts	Output scaling (±32,000) Process value alarms (HH, H, L, LL) Rate-of-change calculation and alarm Input disconnection alarm Top/bottom/valley hold Zero/span adjustment for any specified range
Resistance Thermometer Input Unit (high- resolution)		4 inputs	All inputs are isolated.	Pt100 Ω (JIS, IEC), JPt100 Ω, Pt50 Ω, Ni508.4 Ω	Temperature coefficient: ±0.009%/°C Resolution: 1/64,000 Conversion period: 20 ms/4 pts, 10 ms/2 pts	Process value alarms (HH, H, L, LL) Rate-of-change calculation and alarm Input disconnection alarm Top/bottom/valley hold Zero/span adjustment for any specified range
Isolated-type DC Input Unit (high- resolution)	CS1W-PDC11	4 inputs	All inputs are isolated.	$\begin{array}{l} 4 \text{ to } 20 \text{ mA}, 0 \text{ to} \\ 20 \text{ mA}, 0 \text{ to } 10 \text{ V}, \\ \pm 10 \text{ V}, 0 \text{ to } 5 \text{ V}, \\ \pm 5 \text{ V}, 1 \text{ to } 5 \text{ V}, \\ 0 \text{ to } 1.25 \text{ V}, \\ \pm 1.25 \text{ V} \end{array}$	Temperature coefficient: ±0.008%/°C Resolution: 1/64,000 Conversion period: 20 ms/4 pts, 10 ms/2 pts	Output scaling (±32,000) Process value alarms (HH, H, L, LL) Rate-of-change calculation and alarm Input disconnection alarm Top/bottom/valley hold Zero/span adjustment for any specified range
Isolated-type	CS1W-PTS51	4 inputs		R, S, K, J, T, L, B		Process value alarms (H, L)
Thermocouple Input Unit (eco- nomical type)	CS1W-PTS55	8 inputs	isolated.		Total accuracy: ±0.3% of PV or ±1°C whichever is larger, ±1 digit max. Conversion period: 250 ms/Unit	Input disconnection detection
	CS1W-PTS52	4 inputs		JPt100, Pt100		Process value alarms (H, L)
Resistance Thermometer Input Unit (eco- nomical type)	CS1W-PTS56	8 inputs	isolated.	(JIS, IEC)	Total accuracy: ±0.3% of PV or ±0.8°C, whichever larger, ±1 digit max. Conversion period: 250 ms/Unit	Input disconnection detection
Isolated-type DC Input Unit (economical type)	CS1W-PDC55		All inputs are isolated.	4 to 20 mA, 0 to 10 V, 0 to 5 V, 1 to 5 V		Process value alarms (H, L) Input disconnection alarm
Isolated-type Thermocouple Input Unit	CS1W-PTS01-V1		isolated.	T Variable range: ±80 mV DC	Conversion cycle: 150 ms/4 pts	Variable range setting Scaling (±32,000) Process value alarms (HH, H, L, LL) Rate-of-change calculation and alarm Input disconnection detection
Isolated-type Resistance Thermometer Input Unit	CS1W-PTS02		All inputs are isolated.		Temperature coefficient: ±0.015%/°C Resolution: 1/4,096	Output scaling (±32,000)

### Process and Analog I/O Units

#### Overview of Process Analog I/O Units

OMRON

Name	Model	Number of I/O	Field I/O isolation	I/O type	Main specifications (See note.)	Main functions
Isolated-type Resistance Thermometer Input Unit (Ni508.4 Ω)	CS1W-PTS03	4 inputs	All inputs are isolated.	Ni508.4 Ω		Output scaling (±32,000)
Isolated-type 2- Wire Transmitter Input Unit	CS1W-PTW01	4 inputs	All inputs are isolated.	1 to 5 V Temp. coefficient: ±0.015%/°C Output scaling (±32,000) Resolution: 1/4,096 Process value alarms (HI Conversion period: 100 ms/4 pts Square root		Process value alarms (HH, H, L, LL) Rate-of-change calculation and alarm
Isolated-type Analog Input Unit	CS1W-PDC01	4 inputs	isolated.	10 V, -5 to 5 V, 0 to 5 V, 1 to 5 V, ±10 V	Resolution: 1/4,096 Conversion cycle: 100 ms/4 pts	Process value alarms (HH, H, L, LL) Output scaling (±32,000) Square root Rate-of-change calculation and alarm Input error detection
Isolated-type Pulse Input Unit	CS1W-PPS01	4 inputs	isolated.	Max. counting speed: 20 k pulses/s (volt- age input or no- voltage semiconductor in- put) 20 pulses/s (contact input)	(volt- o- r in-	
Isolated-type Analog Output Unit	CS1W-PMV01	4 outputs	All outputs are isolated.	4 to 20 mA, 1 to 5 V	Standard accuracy: ±0.1% (4 to 20 mÅ) Standard accuracy: ±0.2% (1 to 5 V) Temperature coefficient: ±0.015%/°C 4,000 (outputs) Conversion period: 100 ms/4 pts	Output disconnection alarm Control output answer input Output rate-of-change limit Output high/low limits
	CS1W-PMV02	4 outputs	All outputs are isolated.		Standard accuracy: ±0.1% Temp. coefficient: ±0.015%/°C Resolution (full scale): ±10 V, ±1 V: 1/16,000 0 to 10 V, 0 to 1 V, and ±5 V: 1/8,000 0 to 5 V: 1/4,000 Conversion period: 40 ms/4 pts	Output rate-of-change limit Output high/low limits Output scaling (±32,000)
Power Transduc- er Input Unit		8 inputs	Inputs and PLC signals are isolated.	±1 mA, 0 to 1 mA	Standard accuracy: ±0.2% Temp. coefficient: ±0.015%/°C Resolution: 1/4,096 Conversion cycle: 200 ms/8 pts	Anti-overshooting at motor startup Process value alarms (H, L) Output scaling (±32,000)
Analog Input Unit (100 mV)	CS1W-PTR02	8 inputs	Inputs and PLC signals are isolated.	±100 mV, 0 to 100 mV	Standard accuracy: ±0.2% Temp. coefficient: ±0.015%/°C Resolution: 1/4,096 Conversion period: 200 ms/8 pts	Process value alarms (H, L) Output scaling (±32,000)

Note: Varies depending on usage conditions. Refer to the Analog I/O Units User's Manual (W368) for details.

#### **Process and Analog I/O Units**

OMRON

### **Overview of Analog I/O Units**

Name	Model	Number of I/O	Field I/O isolation	Je i g i i gi	Overall accuracy
Analog Input Unit	CS1W-AD041-V1	4 inputs	signals. No isolation be- tween inputs.	1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA	Voltage input: $\pm 0.2\%$ of F.S.: current input $\pm 0.4\%$ of F.S. ( $(23\pm2^{\circ}C)$ ) Voltage input: $\pm 0.4\%$ of F.S.: current input $\pm 0.6\%$ of F.S. (0 to 55°C) Resolution: 1/8,000 (See note 1.) Conversion speed: 250 µs/point max. (See note 1.) (Can be used with a resolution of 1/4,000 and conversion speed of 1 ms.)
	CS1W-AD081-V1	8 inputs	signals. No isolation be- tween inputs.	1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA	Voltage input: $\pm 0.2\%$ of F.S.: current input $\pm 0.4\%$ of F.S. ( $(23\pm2^{\circ}C)$ ) Voltage input: $\pm 0.4\%$ of F.S.: current input $\pm 0.6\%$ of F.S. (0 to 55°C) Resolution: 1/8,000 (See note 1.) Conversion speed: 250 µs/point max. (See note 1.) (Can be used with a resolution of 1/4,000 and conversion speed of 1 ms.)
	CS1W-AD161 (See note 2.)	16 inputs	Isolated between inputs and PLC signals. No isolation be- tween inputs.	1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA	Voltage input: $\pm 0.2\%$ of F.S.: current input $\pm 0.2\%$ of F.S. ( $(23\pm2^{\circ}C)$ ) Voltage input: $\pm 0.4\%$ of F.S.: current input $\pm 0.4\%$ of F.S. (0 to 55°C) Resolution: 1/8,000 (See note 1.) Conversion speed: 250 µs/point max. (See note 1.) (Can be used with a resolution of 1/4,000 and conversion speed of 1 ms.)
Analog Output Unit	CS1W-DA041	4 outputs	Isolated between inputs and PLC signals. No isolation be- tween inputs.	1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA	Voltage output: ±0.3% of F.S.: current output ±0.5% of F.S. (23±2°C) Voltage output: ±0.5% of F.S.: current output ±0.8% of F.S. (0 to 55°C) Resolution: 1/4,000 Conversion speed: 1 ms/point max.
	CS1W-DA08V	8 outputs	Isolated between inputs and PLC signals. No isolation be- tween inputs.	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V	±0.3% of F.S. (23±2°C) ±0.5% of F.S. (0 to 55°C) Resolution: 1/4,000 Conversion speed: 1 ms/point max.
	CS1W-DA08C	8 outputs	Isolated between inputs and PLC signals. No isolation be- tween inputs.	4 to 20 mA	±0.5% of F.S. (23±2°C) ±0.8% of F.S. (0 to 55°C) Resolution: 1/4,000 Conversion speed: 1 ms/point max.
Analog I/O Unit	CS1W-MAD44	4 inputs 4 outputs	Isolated between inputs and PLC signals. No isolation be- tween inputs.	Input: 1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA Output: 1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V	Voltage input: $\pm 0.2\%$ of F.S.: current input $\pm 0.4\%$ of F.S. ( $(23\pm2^{\circ}C)$ ) Voltage input: $\pm 0.4\%$ of F.S.: current input $\pm 0.6\%$ of F.S. (0 to 55°C) Output: $\pm 0.3\%$ of F.S. ( $(23\pm2^{\circ}C)$ ) Output: $\pm 0.5\%$ of F.S. (0 to 55°C) I/O resolution: $1/4,000$ Conversion speed: 1 ms/point max.

Note: 1. The resolution and conversion speed can be switched with a DM setting.

If it isn't necessary to change the setting, the Unit can be used with the earlier model's mode (resolution of 1/4,000 and conversion speed of 1 ms) just like the conventional model.

2. Use the OMRON XW2D-34G6 Connector-Terminal Block Conversion Unit and XW2Z-200C Connecting Cable to wire inputs.

Common Specifications for Process and Analog I/O Units

### **Common Specifications for Process and Analog I/O Units**

Item		Spec	ifications					
Unit classification	CS-series Special I/O Unit							
Dimensions	$35 \times 130 \times 126 \text{ mm} (W \times H \times D)$							
Weight	450 g max.							
External connection termi- nals	CS1W-PTS55/56, PDC55: 24-point detachable terminal block (lever type) CS1W-AD161: MIL connectors (34-pin × 2)							
lidis	Other models: 21-point detachable terminal block (M3 screws, with tightening torque of 0.5 N·m)							
Unit number switch	00 to 95			· · ·				
Self-diagnostic function	Results shown by LED indicators	5.						
Mounting position	CS-series CPU Rack or CS-serie	es Expansion Rack						
Internal current consump-	Confirm that the total current consumption of all the Units (including the CPU Unit) mounted to a single CPU Rack or Expansion Rack d							
tion	not exceed the maximum power	supplied by the Power Supply Un	it.		•			
	Na	ime	Model	Current con	sumption (power)			
				5 V	26 V			
	Isolated-type Thermocouple Inpu	it Unit	CS1W-PTS01-V1	0.15 A (0.75 W)	0.15 A (3.9 W)			
			CS1W-PTS11	0.12 A (0.6 W)	0.08 A (2.08 W)			
			CS1W-PTS51	0.25 A (1.25 W)	Unused.			
			CS1W-PTS55	0.18 A (0.9 W)	0.06 A (1.56 W)			
	Isolated-type Resistance Thermo	ometer Input Unit (Pt100, JPt100)	CS1W-PTS02	0.15 A (0.75 W)	0.15 A (3.9 W)			
	Isolated-type Resistance Thermo	ometer Input Unit (Ni508.4 Ω)	CS1W-PTS03	0.15 A (0.75 W)	0.15 A (3.9 W)			
	Isolated-type Resistance Thermo	ometer Input Unit	CS1W-PTS12	0.12 A (0.6 W)	0.07 A (1.82 W)			
	(Pt100, JPt100, Ni508.4 Ω)			. ,	. ,			
	Isolated-type Resistance Thermo	CS1W-PTS52	0.25 A (1.25 W)	Unused.				
			CS1W-PTS56	0.18 A (0.9 W)	0.06 A (1.56 W)			
	Isolated-type 2-Wire Transmitter	Input Unit	CS1W-PTW01	0.15 A (0.75 W)	0.16 A (4.2 W)			
	Isolated-type DC Input Unit		CS1W-PDC01	0.15 A (0.75 W)	0.15 A (3.9 W)			
			CS1W-PDC11	0.12 A (0.6 W)	0.12 A (3.12 W)			
			CS1W-PDC55	0.18 A (0.9 W)	0.06 A (1.56 W)			
	Power Transducer Input Unit	CS1W-PTR01	0.15 A (0.75 W)	0.08 A (2.1 W)				
	Analog Input Unit (100 mV)	CS1W-PTR02	0.15 A (0.75 W)	0.08 A (2.1 W)				
	Isolated-type Pulse Input Unit		CS1W-PPS01	0.20 A (1.0 W)	0.16 A (4.2 W)			
	Isolated-type Analog Output Unit	9	CS1W-PMV01	0.15 A (0.75 W)	0.16 A (4.2 W)			
	isolated type railalog output onit	5	CS1W-PMV02	0.12 A (0.6 W)	0.12 A (3.2 W)			
	Analog Input Units		CS1W-AD041-V1	0.12 A (0.6 W)	0.09 A (2.34 W)			
	Analog input onits		CS1W-AD041-V1	0.12 A (0.0 VV)	0.09 A (2.34 W)			
					0.00 A (1.50 M)			
			CS1W-AD161	0.15 A (0.75 W)	0.06 A (1.56 W)			
	Analog Output Units		CS1W-DA041	0.13 A (0.65 W)	0.18 A (4.68 W)			
			CS1W-DA08V	_				
			CS1W-DA08C		0.25 A (6.5 W)			
	Analog I/O Unit		CS1W-MAD44	0.2 A (1.0 W)	0.2 A (5.2 W)			
	(Reference) Maximum current ar							
	Power Supply Unit	Maximum	current supplied (power)		Maximum total power			
		5 V	26 V	24 V				
	C200HW-PA204	4.6 A (23 W)	0.6 A (15.6 W)	None	30 W			
	C200HW-PA204S			0.8 A (19.2 W)				
	C200HW-PA204R			None				
	C200HW-PD024	7						
	C200HW-PD025	5.3 A (26.5 W)	1.3 A (33. 8 W)	1	40 W			
	C200HW-PA209R	9 A (45 W)	1.3 A (33.8 W)	1	45 W			
	CS1D-PA207R	7 A (35 W)	1.3 A (33.8 W)		35 W			
1	CS1D-PD024	4.3 A (21.5 W)	0.56 A (14.6 W)	-	28 W			
	CS1D-PD025 5.3 A (26.5 W)		1.3 A (33.8 W)	-	40 W			
Ambient operating temper-	0 to 55°C	- ( /	- ( //)	1	-			
ature								
Ambient operating humidi- ty	10% to 90% (no condensation)							
Isolation	Between I/O, and between inputs Units, Current Input Units (100 m	s and the Backplane. There is no i V), Analog Input Units, Analog O	solation, however, betw utput Units, and I/O Ur	ween inputs for Power hits.	Supply Transducer Input			
Insulation resistance	20 M $\Omega$ min. (at 500 V DC) betwee	en isolated sections						
Dielectric strength	1,000 V AC between isolated see	ctions						
-								

Note: Process Analog I/O Units can be used even if a Loop Control Board or Loop Control Unit is not used.

## **Utility Software**

## **Touch Panel Software**

#### ■ Face Plate Auto-Builder for NS

Simply specify the CSV tag file created using the CX-Process Tool to automatically create a project constructed with a Face Plate for Loop-control CPU Units for use with OMRON's NS-series Programmable Terminals.

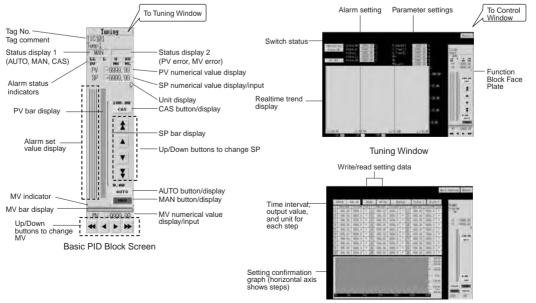
#### **Function Overview**

- Create windows for monitoring and tuning PID and other function blocks for up to 100 loops (NS System version 4 or higher).
- NS project files for monitoring multiple Loop-control CPU Units from a single NS-series PT can be generated from CX-Process projects for up to 32 multiple nodes.
- When a Segment Program 2 or 3 function block is used for program operation, the Detailed Setting Windows (Time Interval vs. Output Value Setting Window, Wait Interval Setting Window) used for the parameter settings are also automatically generated.

#### **Basic Specifications**

lte	em	Specifications		
Name		Face Plate Auto-Builder for NS		
Model number		(Included in CX-One Package)		
Applicable PLC products		CJ-series Loop-control CPU Units CS-series Loop Control Boards (unit version 1.0 or later) CS-series Loop Control Units (unit version 2.0 or later) CS1D Process-control CPU Units		
Applicable PTs		NS-series NS12, NS10, and NS8 (PT version 2.0 or later) CX-Designer		
System requirements	Computer	IBM PC/AT or compatible		
	CPU	Intel Pentium III 1 GHz or better recommended		
	OS	Microsoft Windows 2000 (Service Pack 3 or higher), XP, or Vista		
	Memory	Recommended: 512 Mbytes min.		
	Hard disk storage	Recommended: 450 Mbytes free space min.		
	Monitor	Minimum: XGA 256 colors		
Basic functions		Number of generated loops:100 max., control windows and tuning windows         Applicable face plates:       2-position ON/OFF, 3-position ON/OFF, Basic PID, Advanced PID, Indication and Operation, Indicator, Segment Program 2 (includes the parameter setting windows)         Number of loops in control windows: 6 loops per window for NS12, 4 loops per window for NS10/NS8         Realtime trend in tuning window: 1-second cycle		

#### **Example of Automatically Created Windows**



Segment program details setting window

### **RSView 32-related Software**

#### SYSMAC OPC Server

The SYSMAC OPC Server is an application that runs on Windows 2000, NT, or XP as a local/remote server for OPC Data Access 2.0. It is required to connect to RSView32.

#### **Basic Specifications**

lte	em	Specifications
Name		SYSMAC OPC Server V2
Model number		WS02-OPCC1-E
Applicable PLC products	oplicable PLC products CS, CJ, CV, CMV1, C200HX/HG/HE, CQM1H	
System requirements	Computer	IBM PC/AT or compatible
	CPU	Intel Pentium, Celeron 400 MHz or better recommended
	OS	Microsoft Windows NT4.0, 2000, or XP
	Memory	Recommended: 128 Mbytes min.
	Hard disk storage	Recommended: 100 Mbytes free space min.

Note: FinsGateway version 3 is included with this product, so there is no need to purchase it separately.

#### ■ Faceplate Components for Loop Controllers

Function block control and monitoring is enabled by simply pasting faceplate objects corresponding to Loop Controller function blocks into RSView32. (SYSMAC OPC Server is required to use this function.)

#### **Basic Specifications**

lte	em	Specifications			
Name		Loop Controller Faceplate Objects (CX-Process 2 Control)			
Model number		WS02-LCFC1-EV2			
Applicable PLC products		CS-series Loop Control Boards CS-series Loop Control Units (unit version 2.0 or later) CS1D Process-control CPU Units CJ-series Loop-control CPU Units			
System requirements	Computer	IBM PC/AT or compatible			
	CPU	SYSMAC OPC Server version 2.6 or later and RSView32 version 7.0 or later			
	OS				
	Memory				
	Hard disk storage	Recommended: 10 Mbytes min.			
Basic functions		Applicable face plates:       2-position ON/OFF (See note.), 3-position ON/OFF (See note.), Basic PID (See note.), Advanced PID (See note.), Blended PID (See note.), Batch Flowrate Capture (See note.), Indication and Setting (See note.), Indication and Operation (See note.), Ratio Setting (See note.), Indication and Setting (See note.), ES100X Controller Terminal (See note.), High/Low Alarm, Segment Program 2, Timer, Counter, ON/OFF Valve Manipulator, Motor Manipulator, Reversible Motor Manipulator, Motor Opening Manipulator, User Link Table tags         Number of loops in control windows: 8 loops per window         Realtime trend in tuning window: 1-second cycle         The control log from the faceplate can be recorded in the RSView32 activity log.			

Note: Includes the Tuning Parameter Screen. Enabled when using the sample project included with the product.

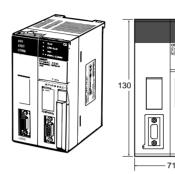
#### **Dimensions**

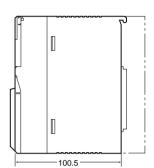


## **CPU Units**

#### ■ CS1D Process-control CPU Units (Unit: mm)

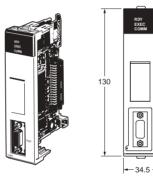
CS1D-CPU65P CS1D-CPU67P

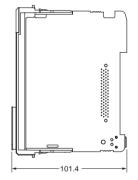




### **Inner Boards**

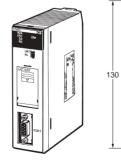
■ Loop Control Boards (Unit: mm) CS1W-LCB01 CS1W-LCB05(-GTC)





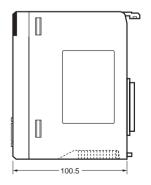
## **CPU Bus Units**

#### ■ Loop Control Unit (Unit: mm) CS1W-LC001





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#### Special I/O Units

## **Special I/O Units**

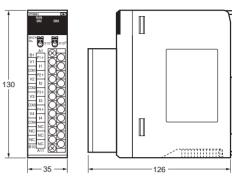
#### ■ Analog I/O Units (Unit: mm)

Process Analog I/O Units Standard Analog I/O Units

CS1W-PTS11 CS1W-PTS12 CS1W-PDC11 CS1W-PTS51 CS1W-PTS52 CS1W-PTS55 CS1W-PTS56 CS1W-PTS01-V1 CS1W-PTS02 CS1W-PTS03 CS1W-PTW01 CS1W-PDC01 CS1W-PDC55 CS1W-PPS01 CS1W-PMV01 CS1W-PMV02 CS1W-PTR01 CS1W-PTR02

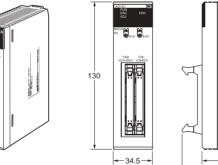
Standard Analog CS1W-AD041-V1 CS1W-AD081-V1 CS1W-DA041 CS1W-DA08V CS1W-DA08C

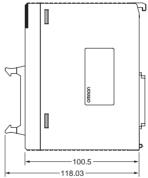




Analog Input Units

CS1W-AD161





## **Ordering Information**

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SYSMAC SPU Units (Storage and Processing Units) 36
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Support Software and Connecting Cables 39
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### **International Standards**

 The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives. Contact your OMRON representative for further details and applicable conditions for these standards.

#### ■ EC Directives

The EC Directives applicable to PLCs include the EMC Directives and the Low Voltage Directive. OMRON complies with these directives as described below.

#### **EMC Directives**

#### **Applicable Standards**

EMI:EN61000-6-4

EMS:EN61131-2 and EN61000-6-2 (See note.)

PLCs are electrical devices that are incorporated in machines and manufacturing installations. OMRON PLCs conform to the related EMC standards so that the devices and machines into which they are built can more easily conform to EMC standards. The actual PLCs have been checked for conformity to EMC standards. Whether these standards are satisfied for the actual system, however, must be checked by the customer.

EMC-related performance will vary depending on the configuration, wiring, and other conditions of the equipment or control panel in which the PLC is installed. The customer must, therefore, perform final checks to confirm that the overall machine or device conforms to EMC standards.

Note: The applicable EMI standard depends on the product.

#### Low Voltage Directive

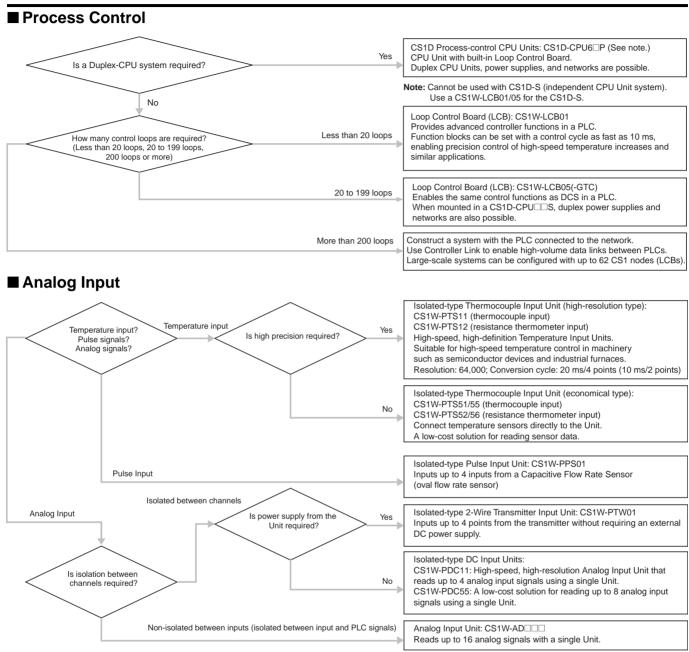
#### **Applicable Standard**

#### EN61131-2

Devices that operate at voltages from 50 to 1,000 VAC or 75 to 150 VDC must satisfy the appropriate safety requirements. With PLCs, this applies to Power Supply Units and I/O Units that operate in these voltage ranges.

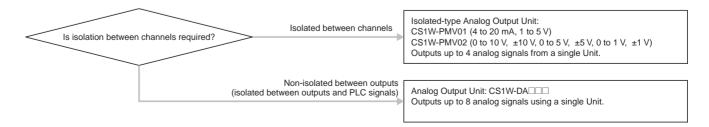
These Units have been designed to conform to EN61131-2, which is the applicable standard for PLCs.

#### **Selection Guide**



Note: Models with power supply transducer inputs (±1 mA, 0 to 1 mA), for 0 to 100 mV are also available. Refer to "Process and Analog I/O Units" on page 23 for details.

Analog Output



## **Basic PLC Components**

Name			Specifications	Model	Standards
CPU Units	I/O bits	Program capacity	Data memory capacity		
	5,120	250K steps	448K words (DM: 32K words, EM: 32K words ×13 banks)	CS1H-CPU67H	UC1, N, L, CE
	5,120	120K steps	256K words (DM: 32K words, EM: 32K words ×7 banks)	CS1H-CPU66H	
	5,120	60K steps	128K words (DM: 32K words, EM: 32K words ×3 banks)	CS1H-CPU65H	
ua y	5,120	30K steps	64K words (DM: 32K words, EM: 32K words ×1 bank)	CS1H-CPU64H	
	5,120	20K steps	64K words (DM: 32K words, EM: 32K words ×1 bank)	CS1H-CPU63H	
	5,120	60K steps	128K words (DM: 32K words, EM: 32K words ×3 banks)	CS1G-CPU45H	
	1,280	30K steps	64K words (DM: 32K words, EM: 32K words ×1 bank)	CS1G-CPU44H	
	960	20K steps	64K words (DM: 32K words, EM: 32K words ×1 bank)	CS1G-CPU43H	
	960	10K steps	64K words (DM: 32K words, EM: 32K words ×1 bank)	CS1G-CPU42H	
CPU Backplanes	2 slots (Do	es not connec	t to Expansion Rack.)	CS1W-BC023	U, C, N, L, CE
	3 slots			CS1W-BC033	
	5 slots			CS1W-BC053	-
	8 slots			CS1W-BC083	
	10 slots			CS1W-BC103	-
Power Supply Units	100 to 240	V AC (wide ra	ange)	C200HW-PA204C	UC1, N, L, CE
and a	Output cap	acity: 4.6 A, 5	VDC, with maintenance forecast function		
	Total: 30 V	V max.	o 240 V AC, Output capacity: 4.6 A, 5 V DC, 0.625 A, 26 V DC,	C200HW-PA204	U, C, N, L, CE
	Output cap	acity: 4.6 A, 5	to 240 V AC (with 0.8 A 24 V DC service power supply) V DC, 0.625 A, 26 V DC, Total: 30 W max.	C200HW-PA204S	
	Output cap	oacity: 4.6 A, 5	o 240 V AC (with RUN output) V DC, 0.625 A, 26 V DC, Total: 30 W max.	C200HW-PA204R	U, C
	1.3 A, 26 \	/ DC, Total: 45		C200HW-PA209R	U, C, N, L, CE
			y: 4.6 A, 5 V DC, 0.625 A, 26 V DC, Total: 30 W max.	C200HW-PD024	UC1, N, L, CE
			y: 5.3 A, 5 V DC, 1.3 A, 26 V DC, Total: 40 W max.	C200HW-PD025	UC1, N, L, CE
	100 V DC,	Output capaci	ity: 6 A, 5 V DC, 1.0 A, 26 V DC, Total: 30 W max.	C200HW-PD106R	UC
Memory Cards	Flash men	nory, 128 MB		HMC-EF183	N, L, CE
	Memory C	ard Adapter (fo	or computer PCMCIA slot)	HMC-AP001	N, L, CE
Serial Communications			peol macro function	CS1W-SCB21-V1	U, C, N, L, CE
Boards			RS-422/485 port, protocol macro function	CS1W-SCB41-V1	
Programming	An English	Keyboard Sh	eet (CS1W-KS001-E) is required.	CQMH1-PRO01-E	U, C, CE
Consoles	Note: Cor	inects to perip	heral port on CPU Unit only. (Cannot connect to RS-232C port.)		U, C, N, CE
				C200H-PRO27-E	
Programming Console Key Sheet	For C200H	I-PRO27 and (	CQM1-PRO01	CS1W-KS001-E	CE
Programming Console Connecting			001-E Programming Console. (Length: 0.05 m)	CS1W-CN114	
Cables		he C200H-PR	CS1W-CN224		
	Connects t	he C200H-PR	O27-E Programming Console. (Length: 6.0 m)	CS1W-CN624	
Connector Cover	Protects ur	nused Backpla	ne connectors (Power Supply Unit connectors)	C500-COV01	
	Protects ur	nused Backpla	ane connectors (I/O Unit connectors)	CV500-COV01	
Space Unit	For unused	d I/O slot spac	es	CS1W-SP001	
			y slot spaces (same shape as PA207R)	CS1D-SP001	_
	For unused	d power supply	y slot spaces (same shape as PA204)	CS1D-SP002	

## **CS1D Duplex Systems**

#### ■ For Duplex-CPU Systems

Name			Specifications	Model	Standards
CS1D CPU Units (For Duplex-CPU Systems)	I/O bits	Program capacity	Data memory capacity		
	5,120	60K steps	128K words	CS1D-CPU65H	UC1, N, L, CE
		250K steps	448K words	CS1D-CPU67H	
CS1D Process-control CPU Units (For Duplex-CPU		nit: CS1D-CPU ontrol Board: C	65H S1D-LCB05D, 500 function blocks max.	CS1D-CPU65P	UC1, N, CE
Systems)		nit: CS1D-CPU ontrol Board: C	167H S1D-LCB05D, 500 function blocks max.	CS1D-CPU67P	
Duplex Unit	Unit for Duplex CPU Systems		CS1D-DPL01	UC1, N, L, CE	
(For Duplex-CPU Systems)	Unit for Duplex CPU Systems (Can be replaced online.)			CS1D-DPL02D	UC1, CE
CPU Backplane (For Duplex-CPU Systems)	5 slots	5 slots			UC1, N, L, CE
CS1D Power Supply Unit (Used for both Duplex-CPU Systems and Single-CPU Systems)	pacity:	120 V AC or 20 7 A, 5 V DC, 1. s and Single-C	00 to 240 V AC (supports output during operation) Output ca- 3 A, 26 V DC, Total: 35 W max. (Used for both Duplex-CPU CPU Systems)	CS1D-PA207R	
	24 V DO for both	C, Output capa Duplex-CPU \$	city: 4.3 A, 5 V DC, 0.56 A, 26 V DC, Total: 28 W max. (Used Systems and Single-CPU Systems)	CS1D-PD024	
	24 V DO for both	C, Output capa Duplex-CPU \$	city: 5.3 A, 5 V DC, 1.3 A, 26 V DC, Total: 40 W max. (Used Systems and Single-CPU Systems)	CS1D-PD025	UC1, N, L, CE

#### ■ For Single-CPU Systems (See note.)

Name			Specifications	Model	Standards
CS1D CPU Units (for Single-CPU Systems)	I/O bits	Program capacity	Data memory capacity		UC1, N, L, CE
	5,120	60K steps	128K words	CS1D-CPU65S	
		250K steps	448K words	CS1D-CPU67S	
	1,280	30K steps	64 K words	CS1D-CPU44S	
	960	10K steps	64 K words	CS1D-CPU42S	
CPU Backplane (for Single-CPU Systems)	8 slots	8 slots			
CS1D Power Supply Unit (Used for both Duplex-CPU Systems and Single-CPU	pacity:	120 V AC or 20 7 A, 5 V DC, 1 ns and Single-(	00 to 240 V AC (supports output during operation) Output ca- .3 A, 26 V DC, Total: 35 W max. (Used for both Duplex-CPU CPU Systems)	CS1D-PA207R	
Systems)	24 V D (Used f	C, Output capa for both Duple	acity: 4.3 A, 5 V DC, 0.56 A, 26 V DC, Total: 28 W max. <-CPU Systems and Single-CPU Systems)	CS1D-PD024	
	24 V D (Used f	C, Output capa for both Duple	acity: 5.3 A, 5 V DC, 1.3 A, 26 V DC, Total: 40 W max. <-CPU Systems and Single-CPU Systems)	CS1D-PD025	

Note: Loop Control Board Unit Ver. 1.5 or later is required when using the Loop Control Board. Do not use a unit version earlier than Unit Ver. 1.5.

#### Expansion Units

Name	Specifications	Model	Standards
I/O Control Unit	For distances exceeding 12 m (50 m max.), equipped with two terminating resistors	CS1W-IC102	U, C, N, L, CE
I/O Interface Unit	For distances exceeding 12 m (50 m max.)	CS1W-II102	1
Expansion Backplane (supports online replacement) (Used for both Duplex-CPU Systems and Single-CPU Systems)	9 slots	CS1D-BI092	UC1, N, L, CE

#### Loop Control Boards and Loop Control Units

### **Loop Control Boards and Loop Control Units**

Unit name	Specifications	Model	Standards
Loop Control Boards	No. of function blocks: 50 blocks max.	CS1W-LCB01	UC1, N, CE
	No. of function blocks: 500 blocks max.	CS1W-LCB05	
		CS1W-LCB05- GTC	
Loop Control Unit	No. of control loops: 32 loops max. No. of operations: 249 max.	CS1W-LC001	UC1, N, CE

Note: Use a CS1D-CPU6 CSID Process-control CPU Unit (for Duplex-CPU System) when duplex operation is required. Use the CS1W-LCB0 Loop Control Board when using a CS1D CPU Unit for a Single-CPU System

## **Process Analog I/O Units**

Name	Specifications	Model	Standards
Isolated-type Thermocouple Input Unit (high-resolution type)	4 inputs, B, E, J, K, L, N, R, S, T, U, WRe5-26, PL II, ±100 mV	CS1W-PTS11	UC1, N, CE
Isolated-type Resistance Thermometer Input Unit (high-resolution type)	4 inputs, Pt100 $\Omega$ (JIS, IEC), JPt100 $\Omega$ , Pt50 $\Omega$ , Ni508.4 $\Omega$	CS1W-PTS12	
Isolated-type DC Input Unit (high-resolution type)	4 inputs, 4 to 20 mA, 0 to 20 mA, 0 to 10 V, $\pm10$ V, 0 to 5 V, $\pm5$ V, 1 to 5 V, 0 to 1.25 V, $\pm1.25$ V	CS1W-PDC11	
Isolated-type Thermocouple Input Unit	4 inputs, R, S, K, J, T, L, B	CS1W-PTS51	UC1, CE
(economical type)	8 inputs, R, S, K, J, T, L, B	CS1W-PTS55	
Isolated-type Resistance Thermometer Input Unit	4 inputs, JPt100, Pt100 (JIS, IEC)	CS1W-PTS52	
(economical type)	8 inputs, JPt100, Pt100 (JIS, IEC)	CS1W-PTS56	
Isolated-type Analog Input Unit (economical type)	8 inputs, 4 to 20 mA, 0 to 10 V, 0 to 5 V, 1 to 5 V	CS1W-PDC55	
Isolated-type Thermocouple Input Unit	4 inputs, B, E, J, K, N, R, S, T; ±80 mV	CS1W-PTS01-V1	
Isolated-type Resistance Thermometer Input Unit	4 inputs, Pt100, JPt100	CS1W-PTS02	
Isolated-type Resistance Thermometer Input Unit (Ni508.4 $\Omega$ )	4 inputs, Ni508.4 Ω	CS1W-PTS03	
Isolated-type 2-Wire Transmitter Input Unit	4 inputs, 4 to 20 mA, 1 to 5 V	CS1W-PTW01	
Isolated-type Analog Input Unit	4 inputs, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, $\pm 5$ V, 0 to 10 V, $\pm 10$ V	CS1W-PDC01	
Isolated-type Pulse Input Unit	4 inputs	CS1W-PPS01	
Isolated-type Analog Output Unit	4 outputs, 4 to 20 mA, 1 to 5 V	CS1W-PMV01	
	4 outputs, 0 to 10 V, ±10 V, 0 to 5 V, ±5 V, 0 to 1 V, ±1 V	CS1W-PMV02	
Power Transducer Input Unit	8 inputs, 0 to 1 mA, ±1 mA	CS1W-PTR01	
Analog Input Unit (100 mV)	8 inputs, 0 to 100 mV, ±100 mV	CS1W-PTR02	

## Standard Analog I/O Units

Name	Specifications	Model	Standards
Analog Input Units	4 inputs (1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA), Resolution: 1/8,000 (See note.)	CS1W-AD041-V1	UC1, N, L, CE
	8 inputs (1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA), Resolution: 1/8,000 (See note.)	CS1W-AD081-V1	
	16 inputs (1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA), Resolution: 1/8,000 (See note.)	CS1W-AD161	UC1, CE
Analog Output Units	4 outputs (1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA), Resolution: 1/4,000	CS1W-DA041	UC1, N, L, CE
	8 outputs (1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V), Resolution: 1/4,000	CS1W-DA08V	U, C, N, L, CE
	8 outputs (4 to 20 mA), Resolution: 1/4,000	CS1W-DA08C	
Analog I/O Unit	4 inputs (1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA), Resolution: 1/4,000 4 outputs (1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V), Resolution: 1/4,000	CS1W-MAD44	U, C, N, L, CE

Note: Resolution: 1/4,000 is also possible.

## Connector-Terminal Block Conversion Unit and Connecting Cable for CS1W-AD161

Name	Specifications	Model	Standards
Connector-Terminal Block Conversion Unit	34 terminal, dimensions: $128 \times 40 \times 39$ mm	XW2D-34G6	
Connector-Terminal Block Conversion Unit Connecting Cable	Length: 2 m	XW2Z-200C	

## **SYSMAC SPU Units (Storage and Processing Units)**

Name	Specifications	Model	Standards
SYSMAC SPU Unit	One Ethernet port, one PC card slot	NEW	UC1, CE
		CS1W-SPU01-V2	
	Two Ethernet ports, one PC card slot	NEW	
		CS1W-SPU02-V2	
SPU Basic Software (See note 1.)	SPU Unit Setting Software	WS02-SPTC1-V2	
Memory Cards	128-MB compact flash card	HMC-EF183	L, CE
	256-MB compact flash card	HMC-EF283	
	512-MB compact flash card	HMC-EF583	CE
Memory Card Adapter (See note 2.)	For PC card slot	HMC-AP001	]
Ethernet Cross Cables	2-m cable (made by corega KK)	CG-UTP02WXA	
	3-m cable (made by corega KK)	CG-UTP03WXA	1

Note: 1. Required for data collection settings.

2. Required to install the Memory Card in the SPU Unit.

## **Basic I/O Units**

Classification	Name	Specifications	Model	Standards
nput Units	DC Input Units	24 V DC, 16 inputs, 7 mA	CS1W-ID211	UC1, N, L, CE
		24 V DC, 32 inputs, 6 mA	CS1W-ID231	
		24 V DC, 64 inputs, 6 mA	CS1W-ID261	
		24 V DC, 96 inputs, approx. 5 mA	CS1W-ID291	U, C, N, L, CE
	AC Input Units	100 to 120 V AC, 100 to 120 V DC, 16 inputs	CS1W-IA111	UC1, N, L, CE
		200 to 240 V AC, 16 inputs	CS1W-IA211	UC, N, L, CE
	Interrupt Input Unit	24 V DC, 16 inputs, 7 mA	CS1W-INT01	UC1, N, L, CE
	High-speed Input Unit	24 V DC, 16 inputs, 7 mA	CS1W-IDP01	
Output Units	Relay Output Units	250 V AC, 2 A max.; 24 VDC, 2 A max.; 120 V DC, 0.1 A max.; independent contacts, 8 outputs	CS1W-OC201	UC1, N, L, CE
		250 V AC, 2 A max.; 24 VDC, 2 A max.; 120 V DC, 0.1 A max.; 16 outputs	CS1W-OC211	
	Transistor Output Units	12 to 24 V DC, 0.5 A, 16sinking outputs	CS1W-OD211	UC1, N, L, CE
		24 V DC, 0.5A, 16 sourcing outputs (load short-circuit protection, with alarm)	CS1W-OD212	U, C, N, L, CE
		12 to 24 V DC, 0.5 A, 32 sinking outputs	CS1W-OD231	UC1, N, L, CE
		$24\mathrm{V}\mathrm{DC},$ 0.5 A, 32 sourcing outputs (load short-circuit protection, with alarm)	CS1W-OD232	U, C, N, L, CE
		12 to 24 V DC, 0.3 A, 64 sinking outputs	CS1W-OD261	UC1, N, L, CE
		24VDC, 0.3 A, 64 sourcing outputs (load short-circuit protection, with alarm)	CS1W-OD262	
		12 to 24 V DC, 0.1 A, 96 sinking outputs	CS1W-OD291	U, C, N, L, CE
		12 to 24 V DC, 0.1 A, 96 sourcing outputs	CS1W-OD292	
	Triac Output Units	250 V AC, 1.2 A max., 8 outputs	CS1W-OA201	UC, N, L, CE
		250 V AC, 0.5 A max., 16 outputs	CS1W-OA211	
O Units	DC Input/ Transistor	24 V DC, 6 mA, 32 inputs, 12 to 24 V DC, 0.3 A, 32 sinking outputs	CS1W-MD261	UC1, N, L, CE
	Output Units	24 V DC, 6 mA, 32 inputs, 24 V DC, 0.3 A, 32 sourcing outputs (load short-circuit protection, with alarm)	CS1W-MD262	U, C, N, L, CE
		24 V DC, approx. 5 A, 48 inputs, 12 to 24 V DC, 0.1 A, 48 outputs, sinking inputs/outputs	CS1W-MD291	U, C, N, L, CE
		24 V DC, approx. 5 A, 48 inputs, 12 to 24 V DC, 0.1 A, 48 outputs, sourcing inputs/outputs	CS1W-MD292	
	TTL I/O Unit	5 V DC, 32 inputs, 32 outputs	CS1W-MD561	UC, N, L, CE

Note: C200H/C200HW Basic I/O Units can also be mounted.

## **CPU Bus Units (Network Units)**

Name	Specifications	Model	Standards
Controller Link Units	Wired Unit, shielded twisted-pair cable (See note 1.)	NEW	UC1, N, L, CE
		CS1W-CLK23	
	Optical ring for H-PCF cable (See note 2.), supports duplex communications	NEW	1
		CS1W-CLK13	
	Optical ring for GI cable (See note 3.), supports duplex communications	NEW	
		CS1W-CLK53	
SYSMAC LINK Units	Coaxial cable (5C-2V cable)	CS1W-SLK21	U, C, CE
	Optical cable (H-PCF cable)	CS1W-SLK11	U, C, N, CE
Serial Communications Unit	Two RS-232C Ports	CS1W-SCU21-V1	U, C, N, L, CE
	Two RS-422A/485 ports	CS1W-SCU31-V1	UC1, N, L, CE
Ethernet Unit	100Base-TX (10Base-T) FINS communications (TCP/IP and UDP/IP format), socket service, FTP server, mail transmission	CS1W-ETN21	UC1, N, L, CE
	100Base-TX (10Base-T), supports duplex communications (FINS communications (TCP/IP, UDP/IP), socket service, FTP server, mail send/receive)	CS1D-ETN21D	
FL-net Unit	FL-net (OPCN-2), 100Base-TX	CS1W-FLN22	UC1, CE
DeviceNet Unit	Functions as remote I/O master and/or slave.	CS1W-DRM21-V1	U, C, CE
CompoNet Master Unit	Word Slaves: 2,048 max. (1,024 inputs and 1,024 outputs) Bit Slaves: 512 max. (256 inputs and 256 outputs)	CS1W-CRM21	U, U1, L, CE, UC, UC1 (pending)

Note: 1. Use the following special cable for shielded, twisted-pair cable.

- ESVC0.5 x 2C-13262 (Bando Electric Wire: Japanese Company)
- ESNC0.5 x 2C-99-087B (Nihon Electric Wire & Cable Corporation: Japanese Company)
- ESPC 1P x 0.5 mm<sup>2</sup> (Nagaoka Electronic Wire Co., Ltd.: Japanese Company)
- Li2Y-FCY2 x 0.56qmm (Kromberg & Schubert, Komtec Department: German Company)
- •1 x 2 x AWG-20PE + Tr.CUSN + PVC (Draka Cables Industrial: Spanish Company)
- #9207 (Belden: US Company)
- 2. When using wire-to-optical (H-PCF) cable, use a H-PCF cable (for both Controller Link and SYSMAC LINK) or a H-PCF optical fiber cable with connector.
- 3. When using wire-to-optical (GI) cable, use a GI optical cable (for Controller Link)

#### **Support Software and Connecting Cables**

Name	Specifications	Model	Standards			
		Number of licenses	Media	•		
CX-One FA Integrated Tool	The CX-One is an integrated tool package that pro-	1 license	CD	CXONE-AL01C-EV3		
Package Ver. 3.	vides programming and monitoring software for OMRON PLCs and components. The CX-One runs		DVD	CXONE-AL01D-EV3	1	
	on any of the following operating systems:	3 licenses	CD	CXONE-AL03C-EV3	1	
	Windows 2000 (Service Pack 3 or higher), XP, or		DVD	CXONE-AL03D-EV3	1	
	Vista.	10 licenses	CD	CXONE-AL10C-EV3		
	The following Support Software is included:		DVD	CXONE-AL10D-EV3		
	CX-Protocol version 1. CX-Programmer version	30 licenses	CD	CXONE-AL30C-EV3		
	8. CX-Designer version 3. CX-Process Tool		DVD	CXONE-AL30D-EV3	1	
	version 5. , NS Faceplate Auto-Builder version	50 licenses	CD	CXONE-AL50C-EV3	1	
			DVD	CXONE-AL50D-EV3		
	The CX-Programmer, CX-Protocol, and CX-Desigr	er, can also be or	dered individua	lly using the following mod	lel numbers.	
CX-Protocol Ver. 1.□	Protocol creation software for Windows 2000 (Service Pack 3 or higher), XP, or Vista	1 license	CD	WS02-PSTC1-E		
	Note: Use with CJ1G/CJ1H CPU Unit version 1.2 or higher, or CJ1M CPU Unit version 1.3 or higher.					
CX-Programmer Ver. 8.	Windows-based Support Software for ladder pro-	1 license	CD	WS02-CXPC1-E-V8		
	gramming on Windows 2000 (Service Pack 3 or higher), XP, or Vista	3 licenses	CD	WS02-CXPC1-E03-V8		
		10 licenses	CD	WS02-CXPC1-E10-V8		
CX-Designer Ver. 3.□	NS-series PT screen creation software for Win- dows 2000 (Service Pack 3 or higher), XP, or Vista CX-Designer version 3. or higher includes the Ladder Monitor Software.	1 license	CD	NS-CXDC1-V3		
	Note: The Ladder Monitor software allows ladder programming in a CS/CJ-series PLC to be monitored on an NS-series PT. To use Sys- tem Program version 6.6 or earlier with the NS8/10/12-V1 or NS8/10/12-V2, a Memory Card and Memory Card Adapter must be or- dered separately.					
CX-Process Monitor Plus	Windows-based monitoring software for Loop Con-	1 license	1	WS02-LCMC1-EV2		
Ver. 2.0	trollers for Windows NT 4.0, 2000, or XP	3 licenses		WS02-LCMC1-JV2L03	1	
Peripheral Device Connect- ing Cables (for peripheral	Connects DOS computers, D-Sub 9-pin receptacle (Conversion cable to connect RS-232C cable to pe	(Length: 0.1 m) ripheral port)		CS1W-CN118	CE	
port)	Connects DOS computers, D-Sub 9-pin (Length: 2.0 m)	Used for Peripher Link.	al Bus or Host	CS1W-CN226		
	Connects DOS computers, D-Sub 9-pin (Length: 6.0 m)			CS1W-CN626		
Peripheral Device Connect- ing Cables (for RS-232C	Connects DOS computers, D-Sub 9-pin (Length: 2.0 m)	Used for Peripher Link.				
port)	Connects DOS computers, D-Sub 9-pin (Length: 5.0 m)	Anti-static connec	tor	XW2Z-500S-CV		
	Connects DOS computers, D-Sub 9-pin (Length: 2.0 m)	Used for Host Lin Peripheral Bus no		XW2Z-200S-V		
	Connects DOS computers, D-Sub 9-pin (Length: 5.0 m)			XW2Z-500S-V		
USB-Serial Conversion Cable	USB-RS-232C Conversion Cable (Length: 0.5 m) a disc), Complies with USB Specification 1.1 On personal computer side: USB (A plug connecto On PLC side: RS-232C (D-Sub 9-pin, male)	CD-ROM	CS1W-CIF31	Ν		

**Note: 1.** Site licenses are available for users who will run CX-One on multiple Computers. Ask your OMRON sales representative for details.

2. When purchasing the DVD format, verify the computer model and DVD drive specifications before purchasing.



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## **NS-series Programmable Terminals**

Model name	Specifications			Model number	Standards	
		Ethernet	Case color			
NS5-V2	5.7-inch STN monochrome, 320 x 240 dots	No Ivory		NS5-MQ10-V2 <u>NEW</u>	UC1, CE, N, L UL Type4	
			Black	NS5-MQ10B-V2 <u>NEW</u>	- )/-	
		Yes	lvory	NS5-MQ11-V2 <u>NEW</u>		
			Black	NS5-MQ11B-V2 <u>NEW</u>		
	5.7-inch STN, 320 x 240 dots	No	lvory	NS5-SQ10-V2 <u>NEW</u>		
			Black	NS5-SQ10B-V2 <u>NEW</u>		
		Yes	lvory	NS5-SQ11-V2 <u>NEW</u>		
			Black	NS5-SQ11B-V2 <u>NEW</u>		
	5.7-inch TFT, 320 x 240 dots	No	Ivory	NS5-TQ10-V2 <u>NEW</u>		
			Black	NS5-TQ10B-V2 <u>NEW</u>		
		Yes	lvory	NS5-TQ11-V2 <u>NEW</u>		
			Black	NS5-TQ11B-V2 <u>NEW</u>		
NS8-V2	8.4-inch TFT, 640 x 480 dots	No	lvory	NS8-TV00-V2	UC1, CE, N, L	
			Black	NS8-TV00B-V2		
		Yes	Ivory	NS8-TV01-V2		
			Black	NS8-TV01B-V2		
NS10-V2	10.4-inch TFT, 640 x 480 dots	No	Ivory	NS10-TV00-V2		
			Black	NS10-TV00B-V2		
		Yes	Ivory	NS10-TV01-V2		
			Black	NS10-TV01B-V2		
NS12-V2	12.1-inch TFT, 800 x 600 dots	No	Ivory	NS12-TS00-V2		
			Black	NS12-TS00B-V2		
		Yes	Ivory	NS12-TS01-V2		
			Black	NS12-TS01B-V2		
NS5-V2 Hand-held	5.7-inch STN, 320 x 240 dots	No	Black (Emergency stop switch: red)	NSH5-SQR10B-V2 NEW	UC, CE	
		Black (Stop switch: gra		NSH5-SQG10B-V2 NEW	-	
Cable	Screen transfer cable for DOS	N		XW2Z-S002		
PT-to-PLC Connecting	PT connection: 9 pins	Length: 2 m		XW2Z-200T	1	
Cable	PLC connection: 9 pins	Length: 5 m		XW2Z-500T	1	
NSH5 Cables	RS-422A cable (loose wires)	Length: 10 m		NSH5-422CW-10M	1	
	RS-232C cable (loose wires	Length: 3 m		NSH5-232CW-3M	1	
	RS-232C cable (loose wires	Length: 10 m		NSH5-232CW-10M	-	

## **NS-Runtime**

Model name	Specifications		Media	Model num	Standards	
NS-Runtime	NS-Runtime Installer, manual PDF, hardware key (See note.)	1 license	CD	NS-NSRCL1	NEW	
		3 licenses		NS-NSRCL3	NEW	
		10 licenses		NS-NSRCL10	NEW	

Note: A hardware key (USB dongle) is required to run NS-Runtime.

#### OMRON

### **Ordering Information**

Utility Software

### **Utility Software**

Loop Controller Faceplate Objects	ActiveX Control Objects (for RSView32) OS: Windows 2000 or XP	WS02-LCFC1-JV2
SYSMAC OPC Server V2	Local/Remote Server for OPC Data Access 2.0 OS: Windows NT4.0, 2000, or XP (FinsGateway version 3 is included.)	WS02-OPCC1-E
Process Analog I/O Unit Support Software	Setting Tool Software for Process Analog I/O Unit OS: Windows 95, 98, NT4.0, 2000, or XP	WS02-PUTC1-E

## Middleware

Name	Specifications	Model number	Standards
SYSMAC Compolet Version 2003	Software for communications with OMRON PLCs C/CV/CS/CJ-series compatible Multi-network version of FinsGateway Runtime Software OS: Windows 2000 or XP	SCPL-SYS-2003E	
PLC Reporter 32	Host Link version of easy data collection software OS: Windows 98, Me, 2000, or XP	SDKY-95HLK-E97	
	Multi-network version of easy data collection software OS: Windows 98, Me, 2000, or XP	SDKY-95MLT-E97	
FinsGateway Version 2003	Communications middleware OS: Windows 2000, or XP	SFGW-RT-2003E	

Note: Refer to the SYSMAC CS1-series PLC Catalog (Cat. No. P047) for common and general specifications for SYSMAC CS-series Special I/O Units and Basic I/O Units. Refer to the NS-series PT Catalog (Cat. No. V078) for more information on NS-series PTs.

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#### **Read and Understand this Catalog**

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

#### Warranty and Limitations of Liability

#### WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, REGARDING NON-INFRINGEMENT, MERCHANTABILITY, OR FITNESS FOR PARTICULAR PURPOSE OF THE PRODUCTS. ANY BUYER OR USER ACKNOWLEDGES THAT THE BUYER OR USER ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. OMRON DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED.

#### LIMITATIONS OF LIABILITY

OMRON SHALL NOT BE RESPONSIBLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS, OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY.

In no event shall the responsibility of OMRON for any act exceed the individual price of the product on which liability is asserted.

IN NO EVENT SHALL OMRON BE RESPONSIBLE FOR WARRANTY, REPAIR, OR OTHER CLAIMS REGARDING THE PRODUCTS UNLESS OMRON'S ANALYSIS CONFIRMS THAT THE PRODUCTS WERE PROPERLY HANDLED, STORED, INSTALLED, AND MAINTAINED AND NOT SUBJECT TO CONTAMINATION, ABUSE, MISUSE, OR INAPPROPRIATE MODIFICATION OR REPAIR.

#### **Application Considerations**

#### SUITABILITY FOR USE

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the products.

Take all necessary steps to determine the suitability of the product for the systems, machines, and equipment with which it will be used.

Know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCTS ARE PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

#### PROGRAMMABLE PRODUCTS

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

#### Disclaimers

#### **CHANGE IN SPECIFICATIONS**

Product specifications and accessories may be changed at any time based on improvements and other reasons. Consult with your OMRON representative at any time to confirm actual specifications of purchased products.

#### **DIMENSIONS AND WEIGHTS**

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

#### PERFORMANCE DATA

Performance data given in this catalog is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON *Warranty and Limitations of Liability.* 



Note: Do not use this document to operate the Unit.

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